

Diaval®



Diaphragm Valves
www.diaval.com

Weir Type Diaphragm Valves

Codification

W D 0 0 D I 1 0 D 1 0 0 5 0

BODY DESIGN

W	Weir
S	Straight Through
F	Full Flow

BODY/BONNET MATERIAL

C	Cast iron
D	Ductile iron
A	Carbon steel
S	St. steel 316
I	Chr. iron 24%
J	Chr. iron 30%
B	Bronze
K	St. steel 316L
E	St. steel 304
M	Monel
H	Hastelloy
X	St. steel 1.4435
Y	St. steel 1.4435 BN2

BODY BASE MATERIAL

00	Unlined
HR	Hard rubber
SR	Soft rubber
BR	Butyl rubber
ER	EPDM rubber
NL	Neoprene rubber
HY	Hypalon® rubber
PF	PFA
FE	FEP
ET	ETFE
HL	Halar®
LN	Linatex

FACE TO FACE/DRILLING

DI10	DIN3202F1 PN10
AS15	BS5156 ASA 150
BS10	BS5156 PN10
0B	SP00 Threaded BSPP
0B	ST00 Threaded BSPT
0N	PT00 Threaded NPT

DIAPHRAGM/SEALING

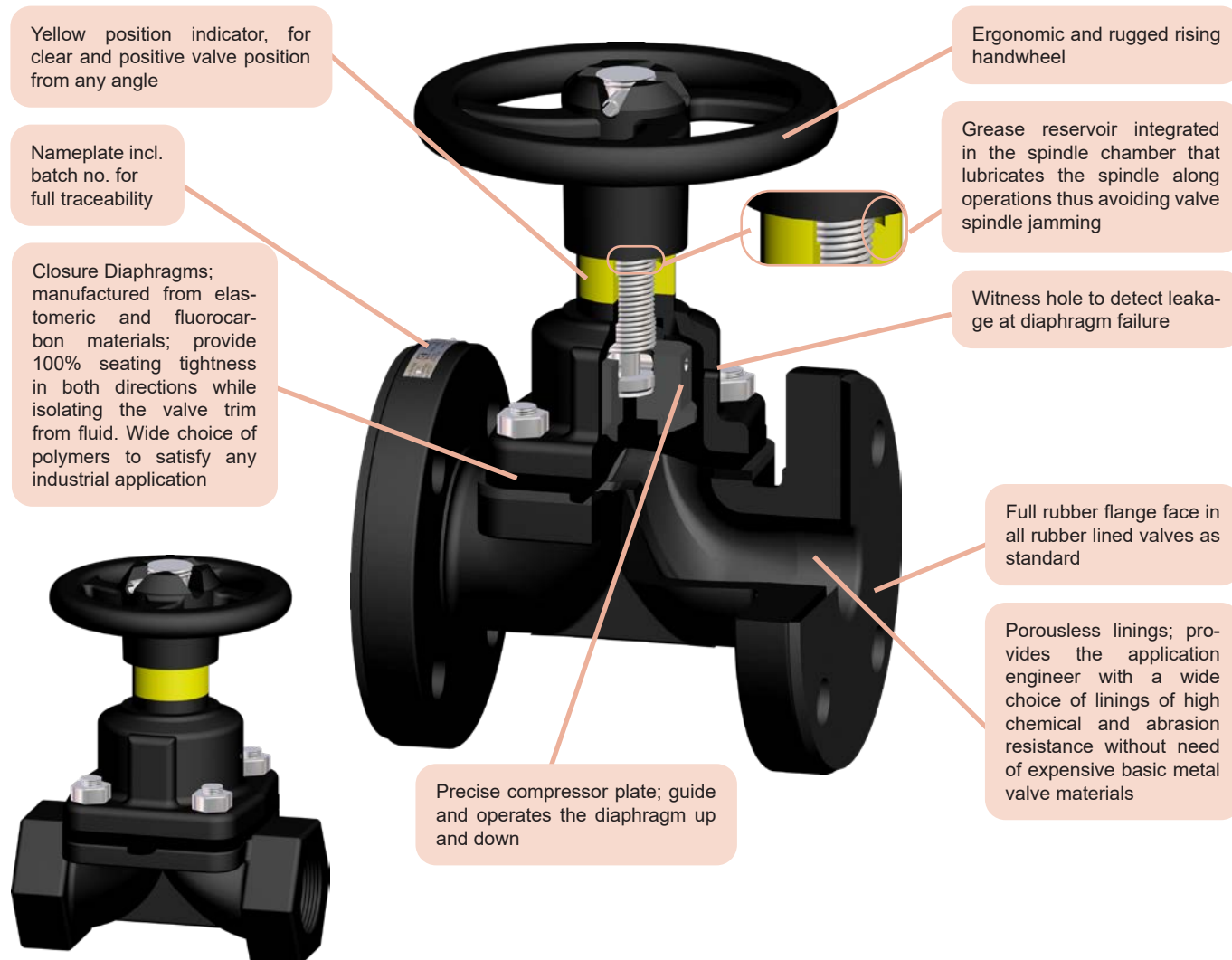
D10	Natural rubber
D15	White natural rubber
D20	EPDM
D2V	EPDM vacuum service
D30	Butyl
D40	NBR
D4V	NBR vacuum service
D50	Neoprene
D60	Hypalon
D70	Viton
D92	PTFE/EPDM
D93	PTFE/Butyl
D97	PTFE/Viton
DLN	Linatex
D9E	Laminated PTFE with EPDM back

SIZE

015	DN15
050	DN50
100	DN100

Design Attributes

Weir Type Diaphragm Valves are linear motion valves, bidirectional, for stopping or regulating the flow of the service fluid when necessary. Valves close by turning the handwheel clockwise. Valves are bolted bonnet, seatless design, with a diaphragm as closure element, with rising handwheel. Valves are offered with a broad range of diaphragms and linings materials to resist to abrasion and corrosion duties. The valves are inexpensive and easy to maintain, being the optimal solution for a large number of applications.



Threaded version

Main Features

Valve design: EN 13397, EN 12516

Face to face length: EN 558 Series 1 (DIN 3202F1) or EN 558 Series 7 (BS 5156)

Valve end connections: - Flanged to EN 1092-2 type 21/B, PN10/16 (DN15-150)*; PN10 (DN200-300)

*(valves DN65 with 4 holes as accepted variant in standard)

option drilling to ASA150#

- Female threaded ends to ISO 228-1 (DIN 259-BSPP) / ISO 7-1 (DIN 2999-BSPT) / ASME B1.20.1 (NPT)

Marking: EN 19

Pressure Tests: EN 12266-1

Seat leakage rate: Rate A (full seat tightness in both directions)

Inside and outside primer paint layer black color for protection during storage and transport

Product compliant with Directive 2014/68/EU on Pressure Equipment (PED) and Machinery Directive 2006/42/EC

Options

Other materials, other ratings and connexions, pneumatic or electric actuator, limit switches, sealed bonnet, interlocking arrangement, padlocking or handwheel hood to avoid non-authorized operation. Please consult us

Main Duties / Limits of use

Liquids compatible with materials of construction, acc. to Directive 2014/68/EU Annex II tables 8 (group 1*) & 9 (group 2*) up to category I

Rubber Diaph.

- PS:16 bar DN10-50 (Art.4-Parr.3)
- PS:10 bar DN65-150 (Art.4-Parr.3)
- PS:6 bar DN200 (Art.4-Parr.3)
- PS:5 bar DN250 (Art.4-Parr.3)
- PS:4 bar DN300 (Art.4-Parr.3)

PTFE Diaph.

- PS:10 bar DN10-125 (Art.4-Parr.3)
- PS:6 bar DN150 (Art.4-Parr.3)

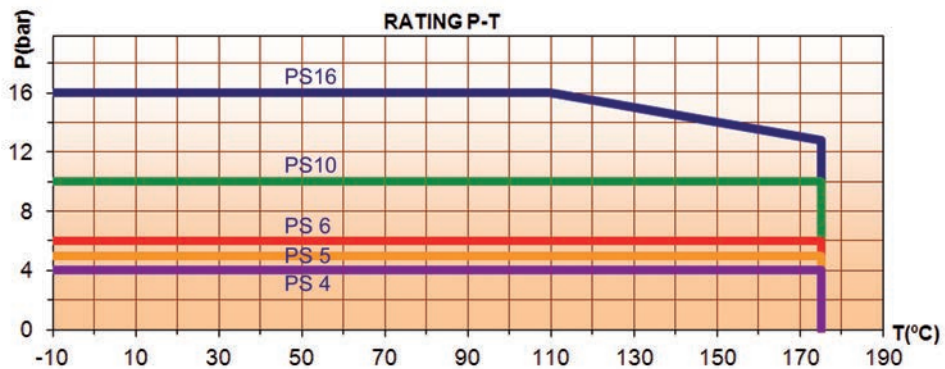
Combination of Body + Lining + Diaphragm determines the P-T limit of use of the valve

Questions referring to chemical resistance, please consult us

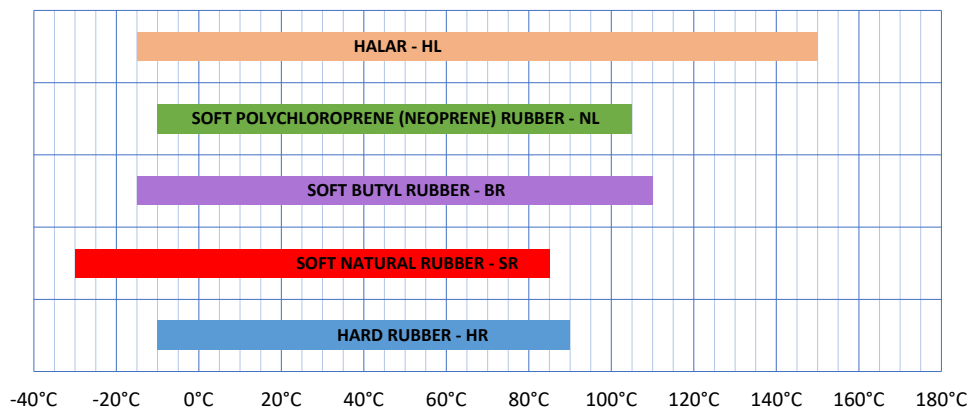
Observe also pressure/temperature limits on diagrams under

*Classification of fluids (group 1 or 2) acc. to Directive 2014/68/EU, Article 13

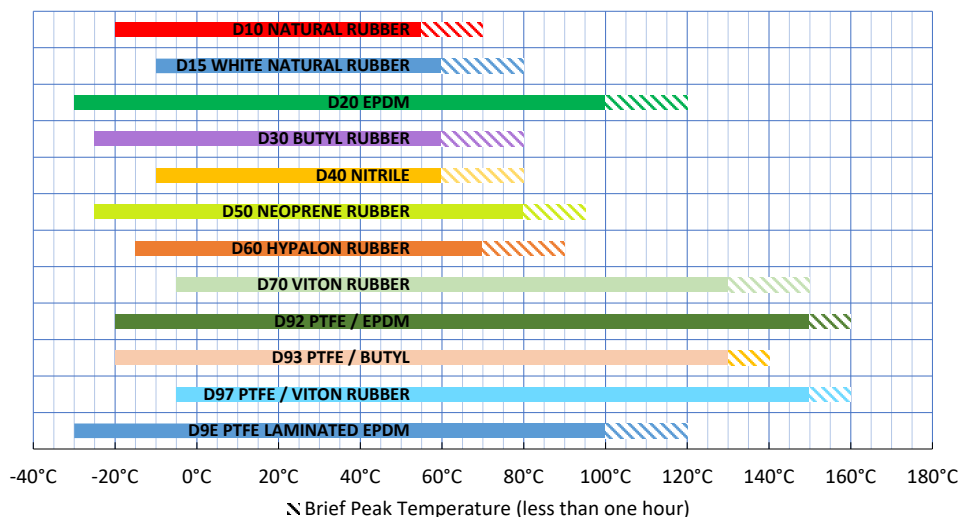
Bodies (Ductile iron)



Linings



Diaphragms



Temperature Values are for neutral fluids and not plotted against any pressure parameter, the application engineer should consider that working limits are affected by the actual pressure / temperature relationship. Temperature values also depends on medium through the valve.

Valves Flow Data

A valve flow coefficient represents the standard flow rate which flows through the valve at a given opening, referred to pre-established conditions:

* Kv value is the volume of water at 20°C, in cubic meters per hour (m³/h), that will flow through the valve at a static pressure drop of 1 bar across the valve

* Cv value is the volume of water at 60°F, in gallons per minute (gpm), that will flow through the valve at a static pressure drop of 1 psi across the valve

Conversion from Kv to Cv can be roughly calculated by means of the following expression:

$$Cv = Kv \times 1,17$$

Flow rate through the valve with other liquids can be calculated with the following expressions

$$Kv = q (SG / dp)^{1/2}$$

where

q = water flow (cubic meter per hour)

SG = specific gravity (1 for water)

dp = pressure drop (bar)

$$Cv = q (SG / dp)^{1/2}$$

where

q = water flow (US gallons per minute)

SG = specific gravity (1 for water)

dp = pressure drop (psi)

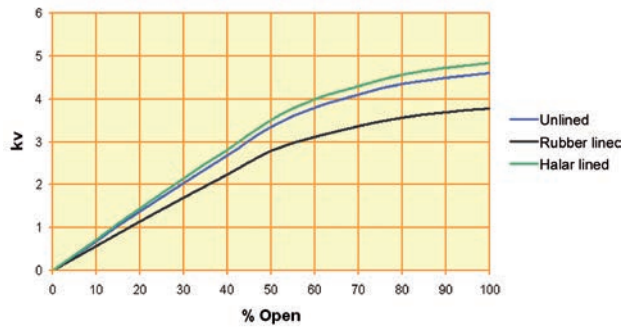
How to use the graphs:

The flow graphs in the following sheets provide the valve flow rate across the valve body at a determine opening degree.

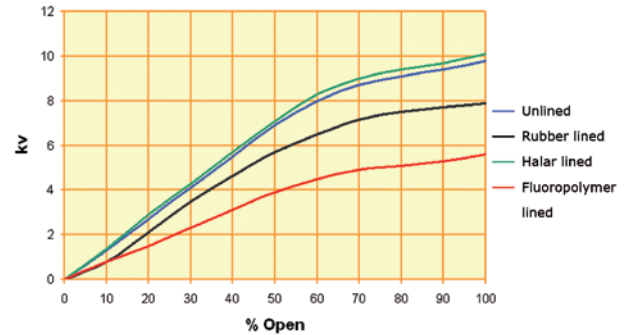
Choose the graph heading the valve Nominal Diameter which is being looked for; consider the valve inner lining features from a choice of unlined, rubber lined, ECTFE (Halar) lined or Fluoropolymer coated valve bodies and plot an intersection line upwards from the opening degree (in case of throttling) or full open to the colour representing the lining. The vertical axis will give the Kv value expressed in M³/h.

Flow Coefficients Kv (m³/h)

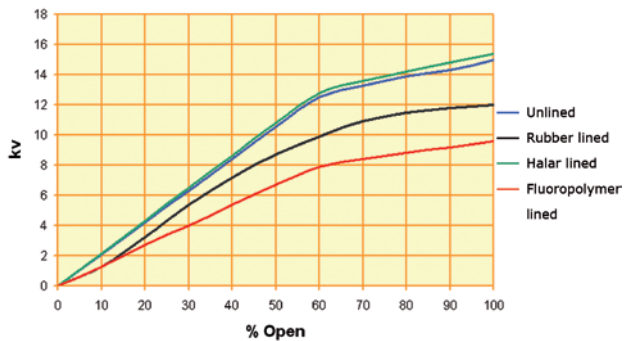
Weir Type DN15



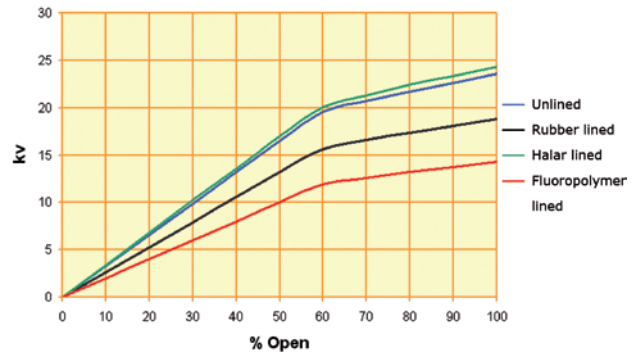
Weir Type DN20



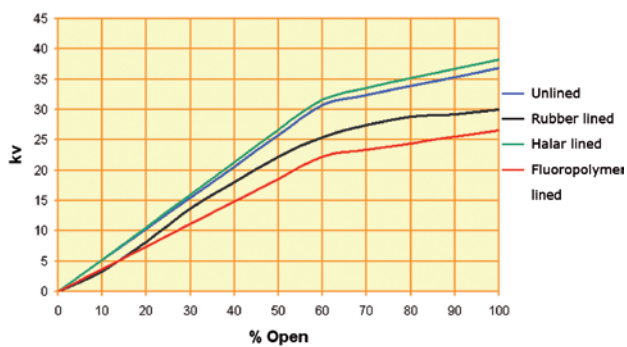
Weir Type DN25



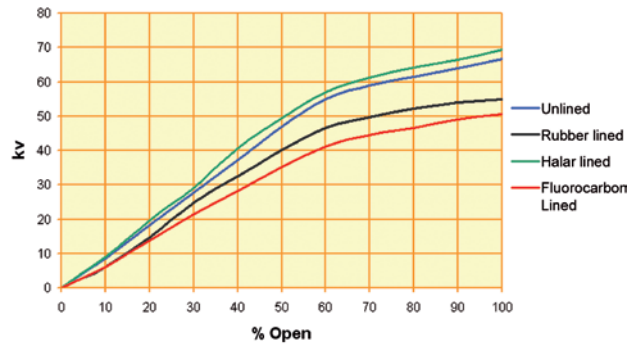
Weir Type DN32



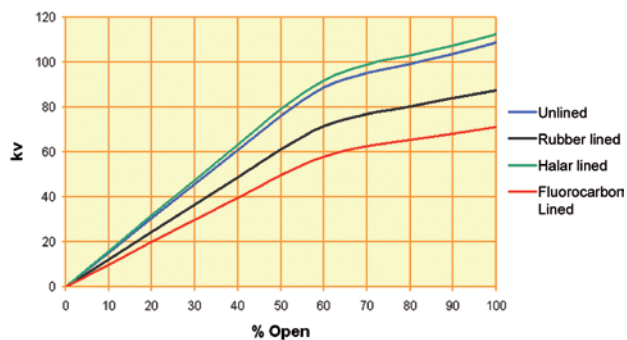
Weir Type DN40



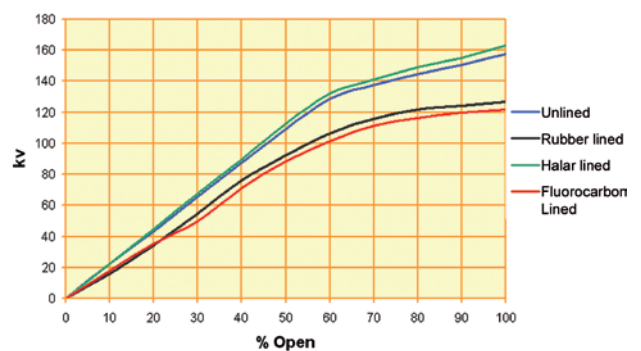
Weir Type DN50



Weir Type DN65

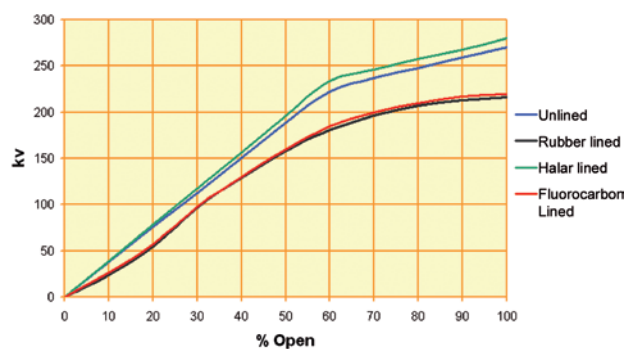


Weir Type DN80

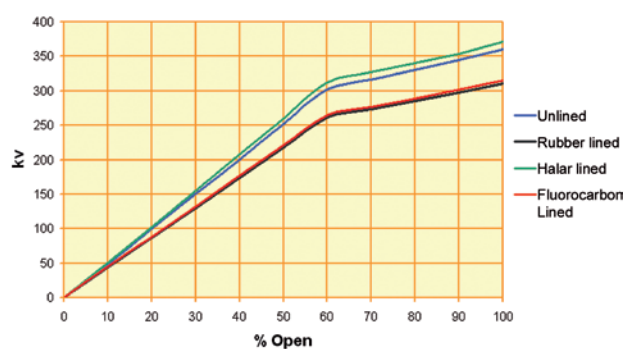


Flow Coefficients Kv (m³/h)

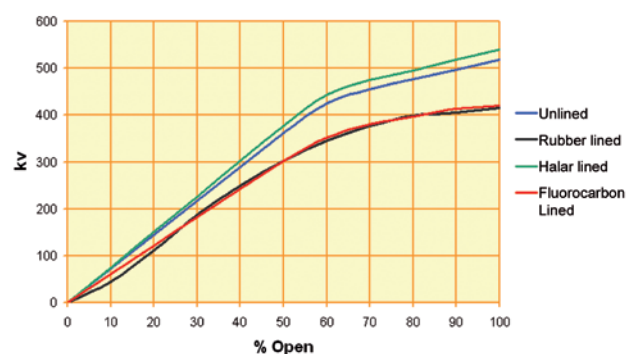
Weir Type DN100



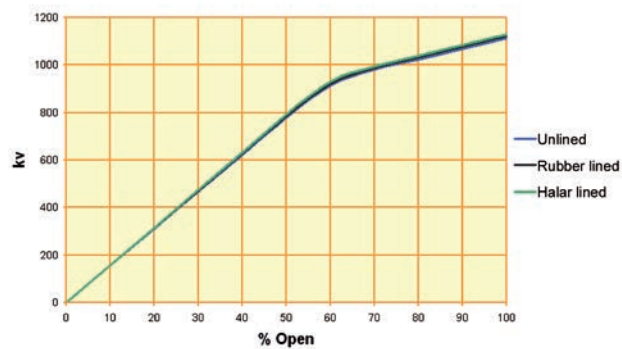
Weir Type DN125



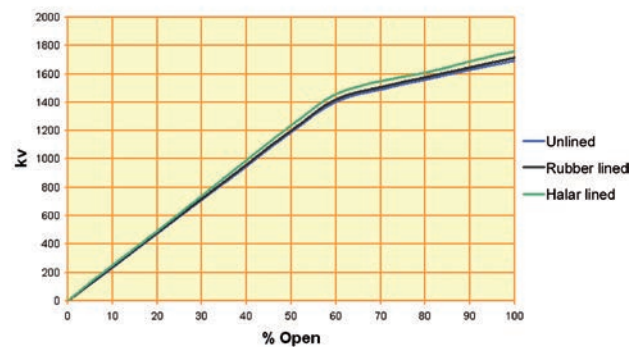
Weir Type DN150



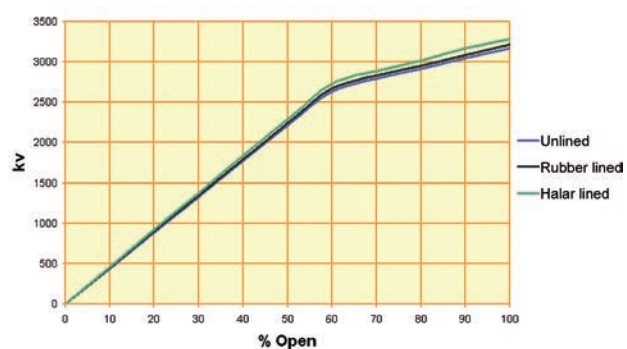
Weir Type DN200



Weir Type DN250

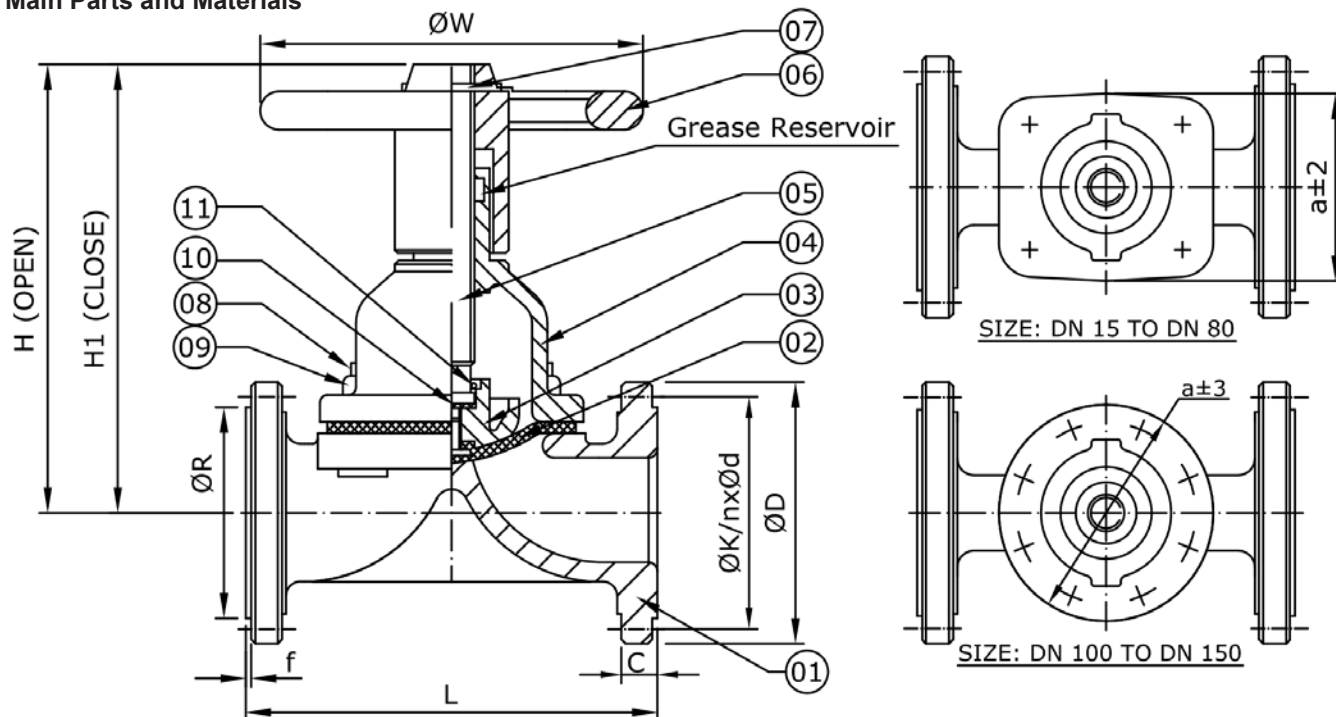


Weir Type DN300



Unlined valves with flanged ends

Main Parts and Materials



NO.	PART	MATERIAL
1	BODY	WC_ Cast iron EN-JL 1040 (GG25)
		WD_ Ductile iron EN-JS1030 (GGG40)
2	DIAPHRAGM	Natural (D10) / EPDM (D20) / Butyl (D30) / Nitrile (D40) / Neoprene (D50) / Hypalon (D60) / Viton (D70)
		PTFE + EPDM (D92) / PTFE + Butyl (D93) / PTFE + Viton (D97)
3	COMPRESSOR	Cast iron EN-JL1040 (GG25)
4	BONNET	WC_ Cast iron EN-JL 1040 (GG25)
		WD_ Ductile iron EN-JS1030 (GGG40)

NO.	PART	MATERIAL
5	SPINDLE	Steel
6	HANDWHEEL	Cast iron EN-JL1040 (GG25)
7	H/W DOWEL PIN	Steel (EN42)
8	BODY STUDS	Steel
9	BODY NUTS	Steel
10	THRUST WASHER	Nylon
11	COMP. PIN	Steel (EN42)

Main Valve Parameters

DN		15	20	25	32	40	50	65
L	EN 558 S7 (BS 5156)	108	114	127	146	159	190	216
	EN 558 S1 (DIN 3202 F1)	130	150	160	180	200	230	290
	H (open)	109	117	140	143	172	190	230
	H1 (close)	103	109	130	131	152	166	195
a		52	67	75	88	110	127	146
ØW		100	100	120	120	120	120	220
FLANGED ENDS TO EN PN10	ØD	95	105	115	140	150	165	185
	C	14	16	16	18	18	20	20
	ØR	45	58	68	78	88	102	122
	f	2	2	2	2	3	3	3
	nxØd	4x14	4x14	4x14	4x18	4x18	4x18	4x18
FLANGED ENDS TO ASA150#*	ØK	65	75	85	100	110	125	145
	ØD	89	98	108	117	127	152	178
	C	11,5	11,5	11,5	13	14,5	16	17,5
	ØR	35	43	51	64	73	92	105
	f	1,6	1,6	1,6	1,6	1,6	1,6	1,6
Approx. Weight	EN 558 S7 (BS 5156)	2,3	3,2	4,2	6,4	7,5	12	18
	EN 558 S1 (DIN 3202 F1)	2,7	3,5	4,4	6,6	8,5	12,5	19

*Unless specific agreement with COMEVAL, valves with flanges 150# will be usually supplied as EN/DIN flanges with 150# drilling, since pressure is limited to EN/DIN

Dimensions in mm subject to manufacturing tolerance / Weights in kg

Information / restriction of technical rules need to be observed!
Installation, Operating and Maintenance Manual can be downloaded at www.comeval.es

The engineer, designing a system or a plant, is responsible for the selection of the correct valve
Product suitability must be verified, contact manufacturer for information

Unlined valves with flanged ends

Main Valve Parameters

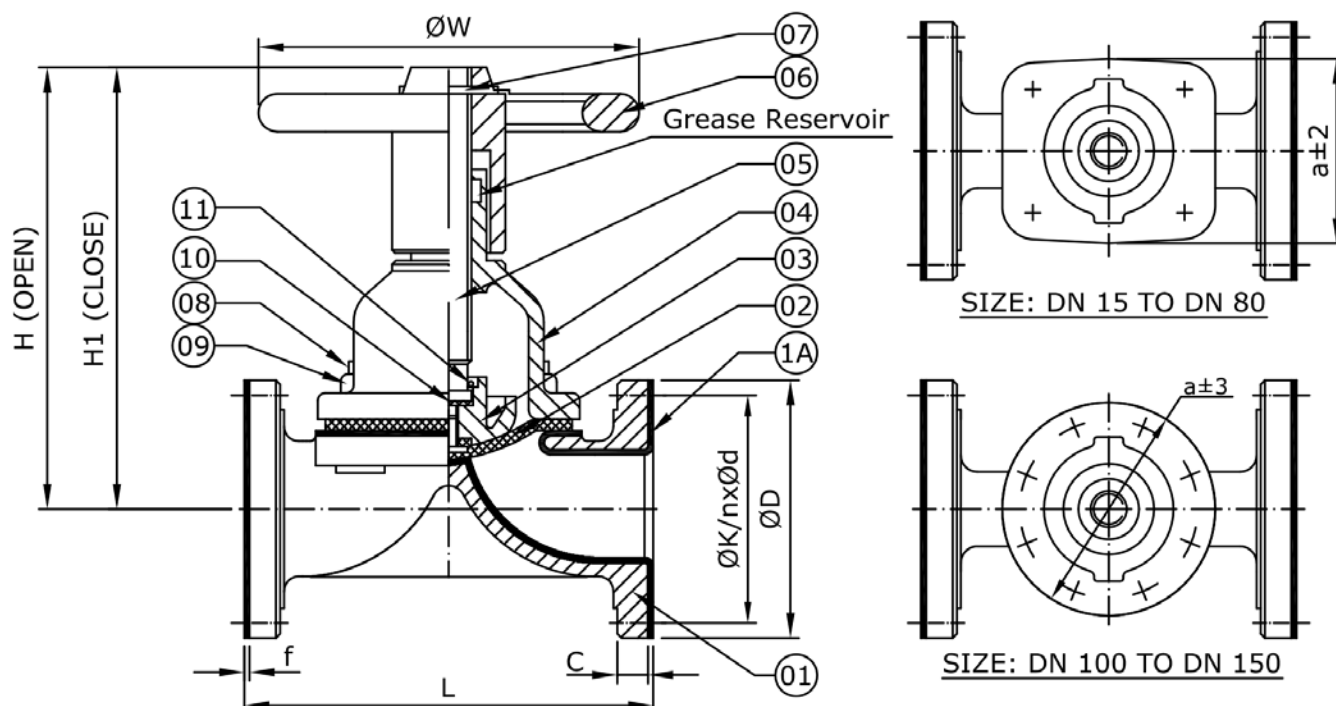
DN		80	100	125	150	200	250	300
L	EN 558 S7 (BS 5156)	254	305	356	406	521	635	749
	EN 558 S1 (DIN 3202 F1)	310	350	400	480	600	730	850
H (open)		242	326	391	468	680	802	971
H1 (close)		202	275	326	390	560	657	796
a		190	Ø230	Ø265	Ø320	Ø420	Ø502	Ø569
ØW		240	270	270	360	460	600	700
FLANGED ENDS TO EN PN10	ØD	200	220	250	285	340	395	445
	C	22	24	26	26	26	28	28
	ØR	138	158	188	212	268	320	370
	f	3	3	3	3	3	3	4
	nxØd	8x18	8x18	8x18	8x22	8x22	12x22	12x22
FLANGED ENDS TO ASA150#*	ØK	160	180	210	240	295	350	400
	ØD	191	229	254	279	343	406	483
	C	19,5	24	24	25,5	29	30,5	32
	ØR	127	157	186	216	270	324	381
	f	1,6	1,6	1,6	1,6	1,6	1,6	1,6
Approx. Weight	EN 558 S7 (BS 5156)	23	34	50	69	150	220	300
	EN 558 S1 (DIN 3202 F1)	25	36	52	75	160	235	315

*Unless specific agreement with COMEVAL, valves with flanges 150# will be usually supplied as EN/DIN flanges with 150# drilling, since pressure is limited to EN/DIN

Dimensions in mm subject to manufacturing tolerance / Weights in kg

Rubber lined valves with flanged ends

Main Parts and Materials



NO.	PART	MATERIAL	NO.	PART	MATERIAL
1	BODY	WC_ Cast iron EN-JL1040 (GG25)	3	COMPRESSOR	Cast iron EN-JL1040 (GG25)
		WD_ Ductile iron EN-JS1030 (GGG40)	4	BONNET	WC_ Cast iron EN-JL1040 (GG25)
		HR Hard rubber			WD_ Ductile iron EN-JS1030 (GGG40)
		SR Soft rubber	5	SPINDLE	Steel
		BR Butyl rubber	6	HANDWHEEL	Cast iron EN-JL1040 (GG25)
		ER EPDM rubber	7	H/W DOWEL PIN	Steel (EN42)
1A	LINING	_NL_ Neoprene rubber	8	BODY STUDS	Steel
			9	BODY NUTS	Steel
			10	THRUST WASHER	Nylon
2	DIAPHRAGM + BACKING	Natural (D10) / EPDM (D20) / Butyl (D30) / Nitrile (D40) / Neoprene (D50) / Hypalon (D60) / Viton (D70)	11	COMP. PIN	Steel (EN42)
		PTFE + EPDM (D92) / PTFE + Butyl (D93) / PTFE + Viton (D97)			

Main Valve Parameters

	DN	15	20	25	32	40	50	65
L	EN 558 S7 (BS 5156)	114	123	133	152	165	196	222
	EN 558 S1 (DIN 3202 F1)	130	150	160	180	200	230	290
	H (open)	112	120	143	145	175	193	233
	H1 (close)	106	112	133	134	155	169	198
	f	3	3	3	3	3	3	3
	a	52	67	75	88	110	127	146
	ØW	100	100	120	120	120	120	220
FLANGED ENDS TO EN PN10	ØD	95	105	115	140	150	165	185
	C	14	16	16	18	18	20	20
	nxØd	4x14	4x14	4x14	4x18	4x18	4x18	4x18
	ØK	65	75	85	100	110	125	145
FLANGED ENDS TO ASA150**	ØD	89	98	108	117	127	152	178
	C	11,5	11,5	11,5	13	14,5	16	17,5
	nxØd	4x16	4x16	4x16	4x16	4x16	4x19	4x19
	ØK	60,3	69,8	79,4	88,9	98,4	120,6	139,7
Approx. Weight	EN 558 S7 (BS 5156)	3,2	3,4	4,7	7	8,5	12	22
	EN 558 S1 (DIN 3202 F1)	3,5	3,7	5	8,2	9,5	13,3	22,5

*Unless specific agreement with COMEVAL, valves with flanges 150# will be usually supplied as EN/DIN flanges with 150# drilling, since pressure is limited to EN/DIN

Dimensions in mm subject to manufacturing tolerance / Weights in kg

Information / restriction of technical rules need to be observed!
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The engineer, designing a system or a plant, is responsible for the selection of the correct valve
 Product suitability must be verified, contact manufacturer for information

Rubber lined valves with flanged ends

Main Valve Parameters

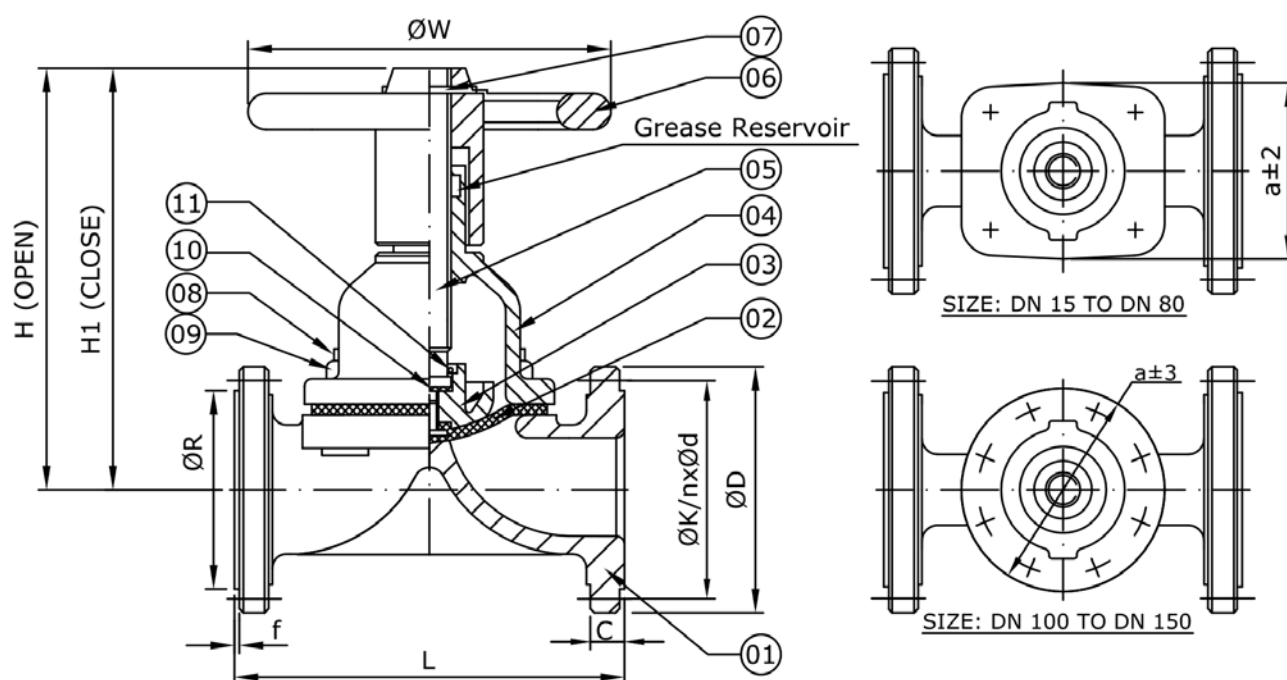
DN		80	100	125	150	200	250	300
L	EN 558 S7 (BS 5156)	260	313	364	414	529	643	757
	EN 558 S1 (DIN 3202 F1)	310	350	400	480	600	730	850
	H (open)	245	330	395	472	684	806	975
	H1 (close)	205	279	330	394	564	661	800
f		3	4	4	4	4	4	4
a		190	Ø230	Ø265	Ø320	Ø420	Ø502	Ø569
FLANGED ENDS TO EN PN10	ØW	240	270	270	360	460	600	700
	ØD	200	220	250	285	340	395	445
	C	22	24	26	26	26	28	28
	nxØd	8x18	8x18	8x18	8x22	8x22	12x22	12x22
	ØK	160	180	210	240	295	350	400
FLANGED ENDS TO ASA150#*	ØD	191	229	254	279	343	406	483
	C	19,5	24	24	25,5	29	30,5	32
	nxØd	4x19	8x19	8x22	8x22	8x22	12x26	12x26
	ØK	152,4	190,5	215,9	241,3	298,4	361,9	431,8
Approx. Weight	EN 558 S7 (BS 5156)	26	38	54	76	155	227	307
	EN 558 S1 (DIN 3202 F1)	28,5	40	57	81	165	242	322

*Unless specific agreement with COMEVAL, valves with flanges 150# will be usually supplied as EN/DIN flanges with 150# drilling, since pressure is limited to EN/DIN

Dimensions in mm subject to manufacturing tolerance / Weights in kg

Halar® coated valves with flanged ends

Main Parts and Materials



NO.	PART	MATERIAL
1	BODY	WCHL_ Cast iron EN-JL1040 (GG25)
		WDHL_ Ductile iron EN-JS1030 (GGG40)
2	DIAPHRAGM	RUB- Natural (D10) / EPDM (D20) / Butyl (D30) / BER Nitrile (D40) / Neoprene (D50) / Hypalon (D60) / Viton (D70)
		PTFE + EPDM (D92) / PTFE + Butyl (D93) / PTFE + Viton (D97)
3	COMPRESSOR	Cast iron EN-JL1040 (GG25)
4	BONNET	WCHL_ Cast iron EN-JL1040 (GG25)
		WDHL_ Ductile iron EN-JS1030 (GGG40)

NO.	PART	MATERIAL
5	SPINDLE	Steel
6	HANDWHEEL	Cast iron EN-JL1040 (GG25)
7	H/W DOWEL PIN	Steel (EN42)
8	BODY STUDS	St. steel SS304
9	BODY NUTS	St. steel SS304
10	THRUST WASHER	Nylon
11	COMP. PIN	Steel (EN42)

Main Valve Parameters

DN		15	20	25	32	40
L	EN 558 S7 (BS 5156)	108	114	127	146	159
	EN 558 S1 (DIN 3202 F1)	130	150	160	180	200
	H (open)	109	117	140	143	172
	H1 (close)	103	109	130	131	152
a		52	67	75	88	110
ØW		100	100	120	120	120
FLANGED ENDS TO EN PN10	ØD	95	105	115	140	150
	C	14	16	16	18	18
	ØR	45	58	68	78	88
	f	2	2	2	2	3
	nxØd	4x14	4x14	4x14	4x18	4x18
FLANGED ENDS TO ASA150#*	ØK	65	75	85	100	110
	ØD	89	98	108	117	127
	C	11,5	11,5	11,5	13	14,5
	ØR	35	43	51	64	73
	f	1,6	1,6	1,6	1,6	1,6
Approx. Weight	EN 558 S7 (BS 5156)	2,3	3,2	4,2	6,4	7,5
	EN 558 S1 (DIN 3202 F1)	2,7	3,5	4,4	6,6	8,5

*Unless specific agreement with COMEVAL, valves with flanges 150# will be usually supplied as EN/DIN flanges with 150# drilling, since pressure is limited to EN/DIN
 Information / restriction of technical rules need to be observed!
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Dimensions in mm subject to manufacturing tolerance / Weights in kg

The engineer, designing a system or a plant, is responsible for the selection of the correct valve
 Product suitability must be verified, contact manufacturer for information

Halar® coated valves with flanged ends

Main Valve Parameters

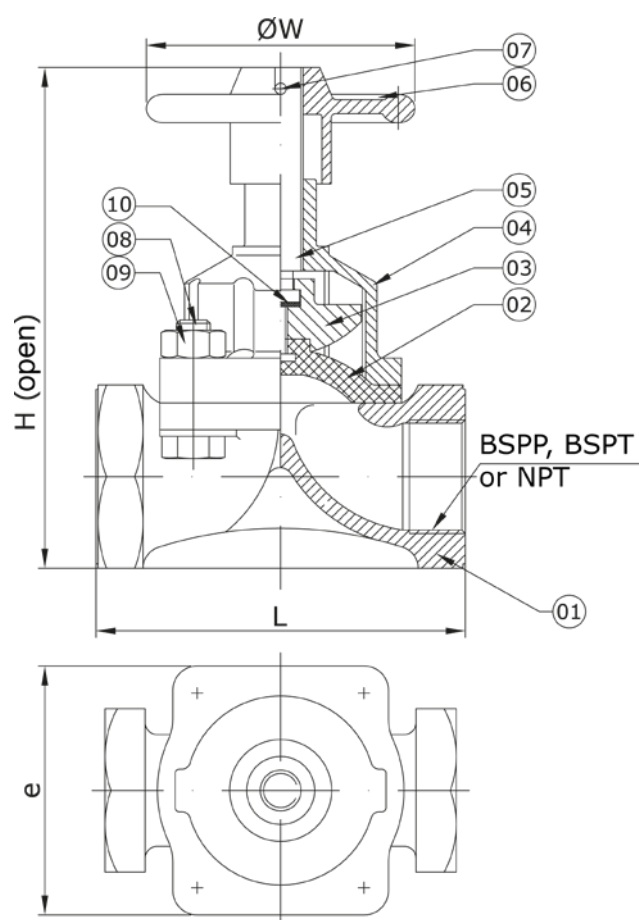
DN		50	65	80	100	125	150
L	EN 558 S7 (BS 5156)	190	216	254	305	356	406
	EN 558 S1 (DIN 3202 F1)	230	290	310	350	400	480
	H (open)	190	230	242	326	391	468
	H1 (close)	166	195	202	275	326	390
a		127	146	190	Ø230	Ø265	Ø320
ØW		120	220	240	270	270	360
FLANGED ENDS TO EN PN10	ØD	165	185	200	220	250	285
	C	20	20	22	24	26	26
	ØR	102	122	138	158	188	212
	f	3	3	3	3	3	3
	nxØd	4x18	4x18	8x18	8x18	8x18	8x22
FLANGED ENDS TO ASA150#*	ØK	125	145	160	180	210	240
	ØD	152	178	191	229	254	279
	C	16	17,5	19,5	24	24	25,5
	ØR	92	105	127	157	186	216
	f	1,6	1,6	1,6	1,6	1,6	1,6
	nxØd	4x19	4x19	4x19	8x19	8x22	8x22
Approx. Weight	ØK	120,6	139,7	152,4	190,5	215,9	241,3
	EN 558 S7 (BS 5156)	12	18	23	34	50	69
EN 558 S1 (DIN 3202 F1)		12,5	19	25	36	52	75

*Unless specific agreement with COMEVAL, valves with flanges 150# will be usually supplied as EN/DIN flanges with 150# drilling, since pressure is limited to EN/DIN

Dimensions in mm subject to manufacturing tolerance / Weights in kg

Unlined threaded valves

Main Parts and Materials



NO.	PART	MATERIAL
1	BODY	WC_ Cast iron EN-JL1040 (GG25)
		WD_ Ductile iron EN-JS1030 (GGG40)
		WS_ St. steel
2	DIAPHRAGM	Natural (D10) / EPDM (D20) / Butyl (D30) / Nitrile (D40) / Neoprene (D50) / Hypalon (D60) / Viton (D70)
		PTFE + EPDM (D92) / PTFE + Butyl (D93) / PTFE + Viton (D97)
3	COMPRESSOR	Cast iron EN-JL1040 (GG25)
4	BONNET	WC_ Cast iron EN-JL1040 (GG25)
		WD_ Ductile iron EN-JS1030 (GGG40)
		WS_ St. steel
5	SPINDLE	Steel
6	HANDWHEEL	Cast iron EN-JL1040 (GG25)
7	H/W DOWEL PIN	Steel (EN42)
8	BODY STUDS	Steel
9	BODY NUTS	Steel
10	THRUST WASHER	Nylon

Main Valve Parameters

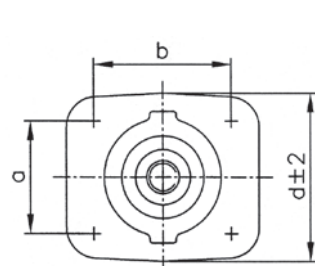
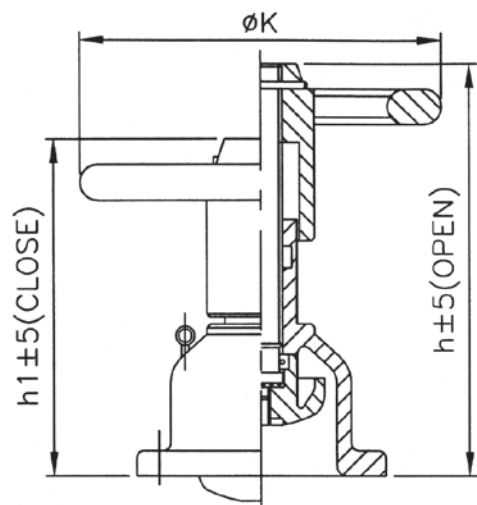
DN		10	15	20	25	32	40	50	65	80
L	(1)	50	66	85	110	124	140	165	203	254
	(2)	-	108	117	127	146	159	190	-	-
H (open)	(1)	70	70	105	122	148	155	183	212	256
	(2)	-	106	117	141	152	176	196	-	-
ØW	(1)	45	75	75	85	120	120	120	165	230
	(2)	-	100	100	120	120	120	120	-	-
e		42	52	67	75	88	110	127	146	190
Approx. Weight		1,2	1,5	2	3,2	4	6	8	11	18

(1) Standard dimensions for cast and ductile iron valves

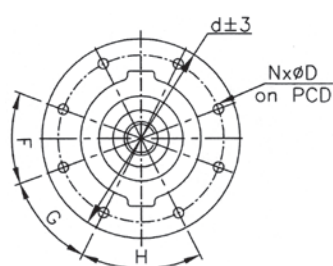
(2) Standard dimensions for st. steel valves

Dimensions in mm subject to manufacturing tolerance / Weights in kg

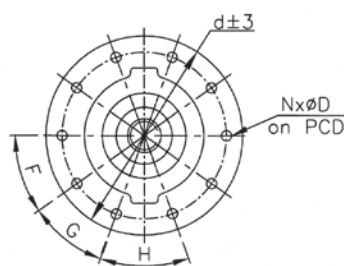
Main Bonnet Dimensions



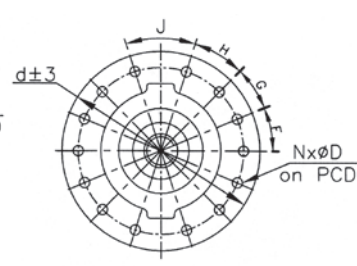
SIZE: DN 15 TO DN 80



SIZE: DN 100&125



SIZE: DN 150

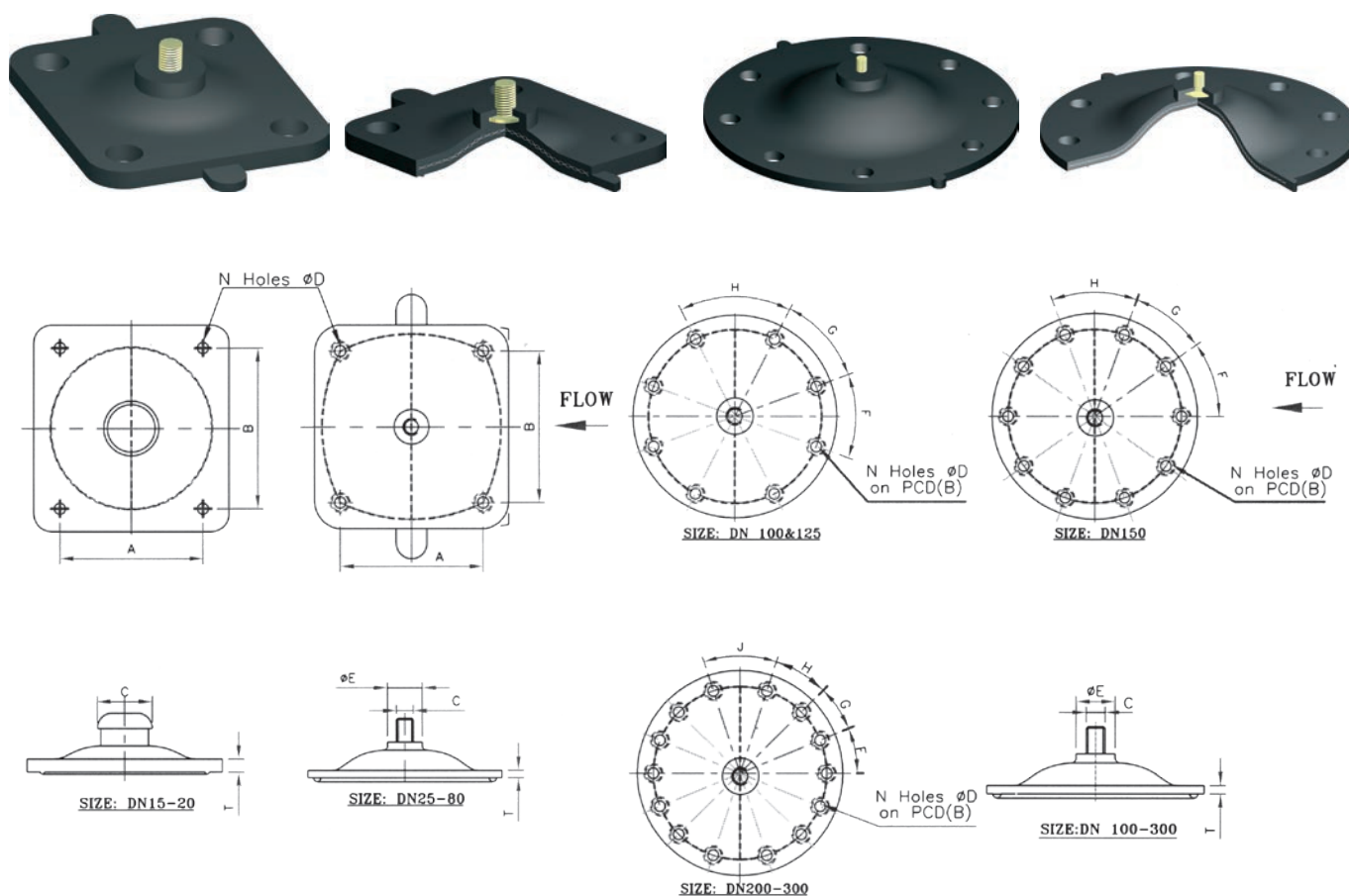


SIZE: DN 200 TO DN 300

DN	a	b ØPCD	d	h	h1	ØK	NxØD	Weight	ANGLES BETWEEN THE HOLES			
									F	G	H	J
15	33	37	52	84	78	100	4x6,5	0,9	---	---	---	---
20	40	44	67	90	82	100	4x7	1,1	---	---	---	---
25	46	54	75	115	105	120	4x9	2,0	---	---	---	---
32	60	67	88	117	106	120	4x9	2,0	---	---	---	---
40	65	70	110	133	113	120	4x11	2,5	---	---	---	---
50	78	83	127	155	131	120	4x11	4,5	---	---	---	---
65	95	102	146	194	159	220	4x13	8,5	---	---	---	---
80	114	127	190	201	161	240	4x16,5	9,5	---	---	---	---
100		Ø194	Ø230	258	207	270	8x13	14,5	40°	42°	56°	---
125		Ø222	Ø265	307	243	270	8x16,5	18,5	43°20'	43°20'	50°	---
150		Ø273	Ø320	358	280	360	10x16	27,0	35°	35°	40°	---
200		Ø381	Ø420	549	429	460	14x16	63,0	22°30'	22°30'	27°	36°
250		Ø438	Ø502	697	552	600	14x21	90,0	22°30'	22°30'	22°30'	45°
300		Ø508	Ø569	804	629	700	14x21	147,0	24°	24°	24°	36°

Dimensions in mm subject to manufacturing tolerance / Weights in kg

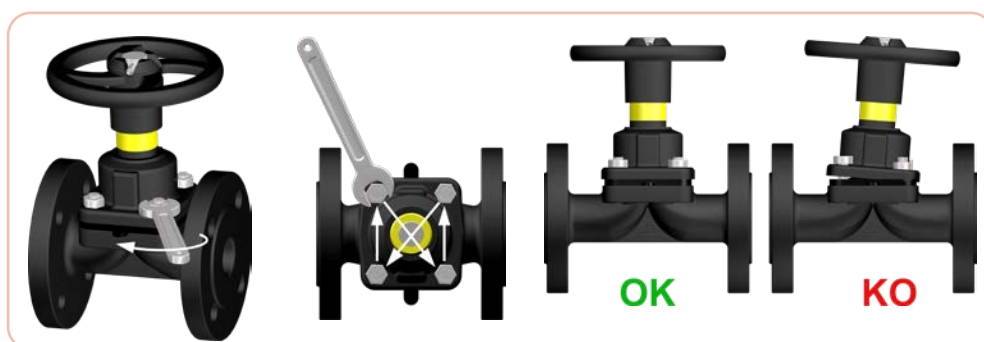
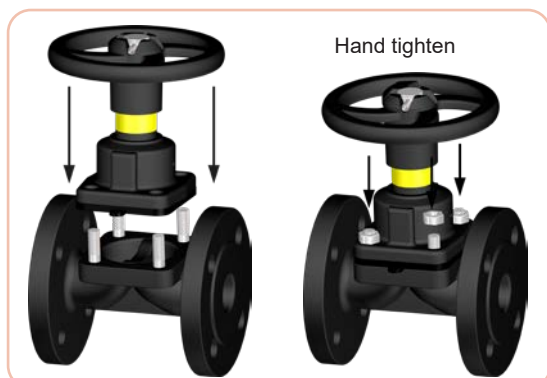
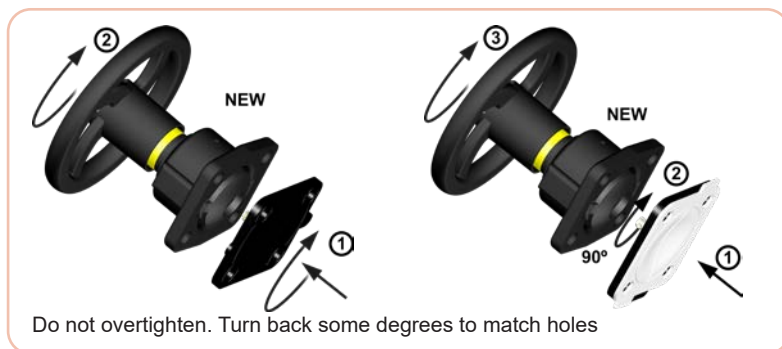
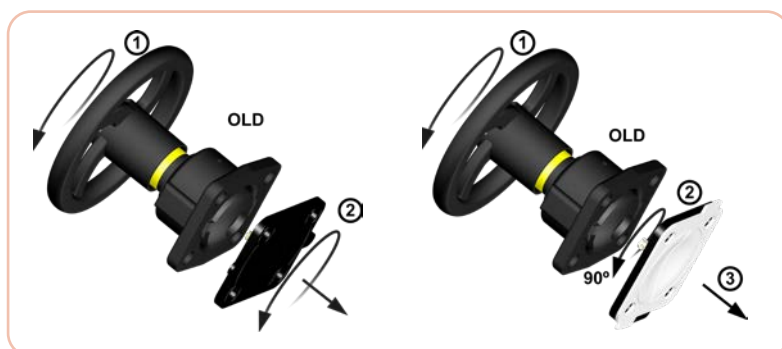
Main Spare Diaphragms Dimensions



DN	DIMENSIONS OF DIAPHRAGM							ANGLES BETWEEN THE HOLES			
	A	B	C	ØE	ØD	N° HOLES	T	F	G	H	J
15	33	37	Ø12.7	---	7.0	4	6.0	---	---	---	---
20	40	44	Ø12.7	---	8.5	4	6.5	---	---	---	---
25	46	54	1/4" BSW	18.0	9.5	4	6.15	---	---	---	---
32	60	67	1/4" BSW	18.0	10.0	4	7.5	---	---	---	---
40	65	70	1/4" BSW	22.2	11.5	4	7.5	---	---	---	---
50	78	83	1/4" BSW	25.6	11.5	4	7.5	---	---	---	---
65	95	102	5/16" BSW	29.0	14.0	4	7.5	---	---	---	---
80	114	127	5/16" BSW	32.0	18.0	4	8.0	---	---	---	---
100		Ø194	5/16" BSW	37.0	16.0	8	10.0	40°	42°	56°	---
125		Ø222	3/8" BSW	44.5	17.3	8	11.5	43°20'	43°20'	50°	---
150		Ø273	3/8" BSW	50.0	18.5	10	11.5	35°	35°	40°	---
200		Ø381	7/8" BSW	63.0	20.0	14	10.0	22°30'	22°30'	27°	36°
250		Ø438	7/8" BSW	76.0	22.0	14	14.0	22°30'	22°30'	22°30'	45°
300		Ø508	7/8" BSW	89.0	25.0	14	15.5	24°	24°	24°	36°

Dimensions in mm subject to manufacturing tolerance

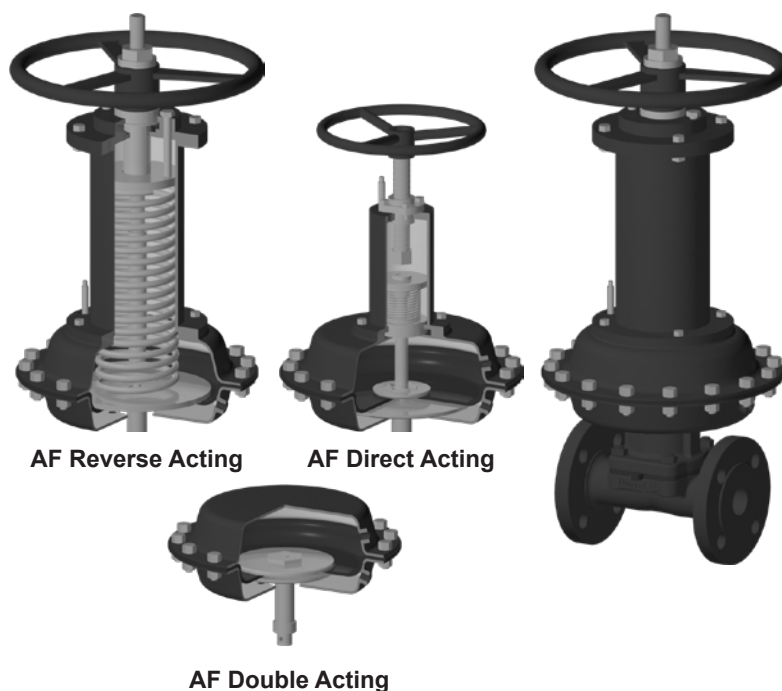
Brief Guide of Instructions: Replacing an old diaphragm



Pneumatic Actuator Series AF for Weir Type Diaphragm Valves

Main Features

- For DIAVAL manufactured valves in weir and straight through type, with rubber diaphragms and PTFE / rubber backed diaphragms.
- Rugged columnness design.
- Single acting (Direct and reverse actions) or Double Acting.
- Visual position indicator for open / close.
- Possibility of assembly of additional devices / accessories.
- Operating ambient temperatures -20°C to +70°C.
- Fully traceable at the manufacture facility, identified by aluminum riveted plates.
- Top mounted emergency hand wheels for manual operation on Single Acting. Optional for Double Acting



Working Principle

- Direct Acting actuator is designed to operate from a normally open position. Air pressure on the top side of actuator diaphragm closes the valve and the spring opens the valve when the air is released from the actuator.
- Reverse Acting actuator is designed to operate from a normally closed position. Air pressure on the bottom side of the actuator diaphragm opens the valve. When air is released spring closes the valve.
- Double Acting actuator is designed to open or close through the air supply remaining on the last position if no further air supply /exhaust.

Control Accesories

There is a number of control accessories available to be assembled on to the DIAVAL® actuators. These accessories are comprehensive of limit switches (mechanical or inductive type), proximity sensors, solenoid valves, air speed regulators, positioners, air gauge sets... and many other customized solutions.

Control accessories may be specified and provided by the customer or by DIAVAL, however, only those accessories installed and tested at any DIAVAL facilities are covered by a performance guarantee.

Tests - After Market

All actuators are tested after assembly and before dispatch. Tests are comprehensive of visual and functional tests.

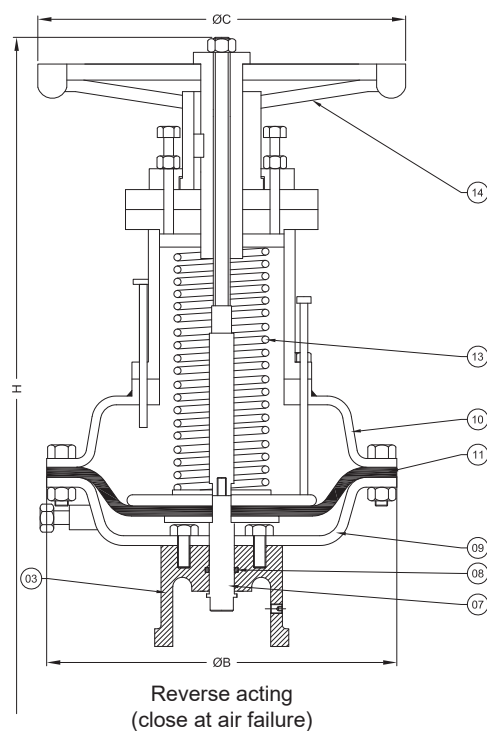
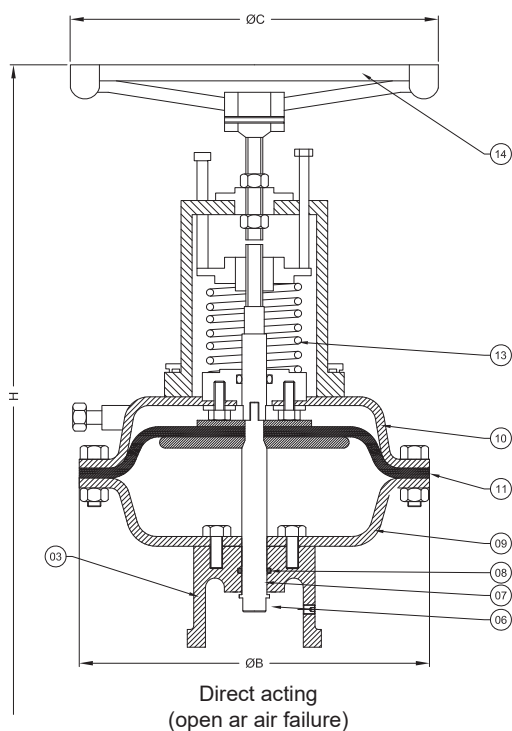
Actuators can be serviced at DIAVAL facilities where a stock of common spares is permanently available. Off site service engineers are available on demand and against usual service rates.

Operating and Maintenance Instructions

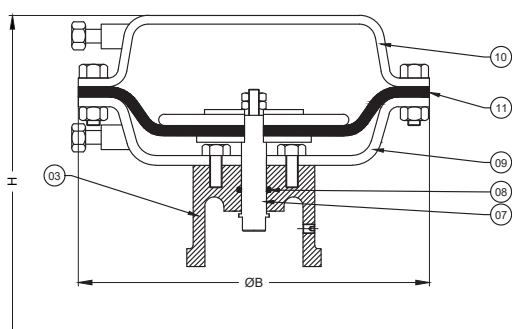
Please ensure that the DIAVAL Operating and Maintenance Instructions are provided by your supplier along with the valves. Do not try to start maintenance without having read and understood the Essential Safety Guidelines. Please consult us for further information.

Main parts and materials

Single acting



Double acting



No	part name	material
3	BONNET	
7	SPINDLE VALVE	Steel
8	O-RING	Nitrile
9	LOWER CHAMBER	Steel
10	UPPER CHAMBER	Steel
11	AIR DIAPHRAGM	NBR
13	SPRING	Steel
14	HANDWHEEL	Cast Iron

Main dimensions

SA/NO PNEUMATIC ACTUATOR SERIES AF ON WEIR TYPE DIAPHRAGM VALVE										
DN		25	40	50	65	80	100	125	150	200
P210	H	375	400	415	-	-	-	-	-	-
	ØC		170		-	-	-	-	-	-
Q220	H	465	490	505	550	575	590	655	-	-
	ØC				255				-	-
R220	H	-	550	565	610	635	650	715	810	955
	ØC	-					338			
S230	H	-	-	-	735	760	775	840	935	1080
	ØC	-	-	-				415		
R230	H	-	-	-	-	-	-	-	-	-
	ØC	-	-	-				462		
W240	H	-	-	-	-	-	845	960	1010	1155
	ØC	-	-	-	-	-			570	

Dimensions in mm subject to manufacturing tolerance

SA/NC PNEUMATIC ACTUATOR SERIES AF ON WEIR TYPE DIAPHRAGM VALVE										
DN		25	40	50	65	80	100	125	150	200
P116	H	415	445	570	-	-	-	-	-	-
	ØC		170		-	-	-	-	-	-
Q132	H	495	425	550	570	600	-	-	-	-
	ØC			255			-	-	-	-
R108/R158	H	655	585	710	730	760	790	840	900	-
	ØC						338			-
S18F/S1EF	H	-	-	-	-	825	855	905	965	1065
	ØC	-	-	-	-			415		
T1EF	H	-	-	-	-	-	900	950	1010	1110
	ØC	-	-	-	-	-			462	
W1GH	H	-	-	-	-	-	1130	1180	1240	1340
	ØC	-	-	-	-	-			570	

Dimensions in mm subject to manufacturing tolerance

DA PNEUMATIC ACTUATOR SERIES AF ON WEIR TYPE DIAPHRAGM VALVE										
DN		25	40	50	65	80	100	125	150	200
P3	H	145	170	185	-	-	-	-	-	-
	ØB		170		-	-	-	-	-	-
Q3	H	180	205	220	240	260	285	315	-	-
	ØB				255				-	-
R3	H	-	230	245	265	285	310	340	810	895
	ØB	-					338			
S3	H	-	-	-	290	310	335	365	835	920
	ØB	-	-	-				415		
W3	H	-	-	-	-	-	-	-	470	555
	ØB	-	-	-	-	-	-	-		570

Dimensions in mm subject to manufacturing tolerance

Actuation Selection Chart

Following values represent air pressure required to close the valve at 100% ΔP & 0% ΔP

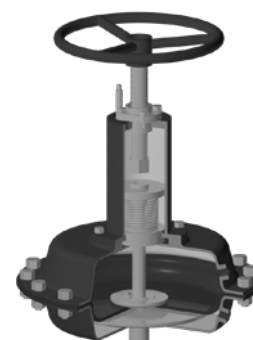
P210

100% ΔP

Line	VALVE SIZE				
Pr.	15	20	25	40 ¹	50 ²
1					
2					
3					3,5
4					
5				3,5	
6					4
7					4,4
8	3,5	3,5	3,5		5,2
9				4	-
10				4,5	-
11				4,8	-
12				5	-
13				-	-
14				-	-
15			3,8	-	-
16			4	-	-

0% ΔP

Line	VALVE SIZE				
Pr.	15	20	25	40 ¹	50 ²
1					
2					3,5
3				3,5	
4					4,5
5			3,5		
6				3,8	-
7				4	-
8	3,5	3,5		5	-
9				-	-
10			4	-	-
11			4,2	-	-
12			4,5	-	-
13			4,9	-	-
14			-	-	-
15		4	-	-	-
16		4,3	-	-	-



AF Direct Acting

Q220

100% ΔP

Line	VALVE SIZE						
Pr.	25	40	50	65	80	100	125 ³
1					2,1	2,25	2,5
2		P210	P210	2	2,5	3,0	3,5
3					2,8	3,5	4,3
4			2	2,5	3,7	4,75	-
5				2,75	4,5	-	-
6		2	2,3	3,25	4,8	-	-
7			2,75	3,5	-	-	-
8		2,3	3	4	-	-	-
9			3,25	4,25	-	-	-
10		2,5	3,5	4,75	-	-	-
11	2	2,75	3,75	-	-	-	-
12		3	4	-	-	-	-
13		3,25	4,3	-	-	-	-
14		3,5	4,5	-	-	-	-
15	2,3	3,7	4,7	-	-	-	-
16	2,5	4	5	-	-	-	-

0% ΔP

Line	VALVE SIZE						
Pr.	25	40	50	65	80	100	125 ³
1				2	2,25	2,75	3,5
2		P210		2,25	3	4,25	-
3			2,25	3	4	-	-
4		2	2,5	3,5	5	-	-
5			2,3	3	4,25	-	-
6		2	2,5	3,5	5	-	-
7			2,75	4	-	-	-
8			3,25	4,5	-	-	-
9	2,25	3,5	5	-	-	-	-
10		3,75	-	-	-	-	-
11	2,5	4	-	-	-	-	-
12	2,75	4,5	-	-	-	-	-
13	3	5	-	-	-	-	-
14	-	-	-	-	-	-	-
15	3,3	-	-	-	-	-	-
16	3,5	-	-	-	-	-	-

R220

100% ΔP

Line	VALVE SIZE							
Pr.	40	50	65	80	100	125	150	200 ⁴
1						2,3	2,8	
2					2	2,5	4	
3		Q220	Q220			2,25	3,2	-
4				2		2,25	2,75	3,75
5						2,5	3,25	4,5
6						2,3	3,75	5
7			2	2,25	3,25	4,25	-	-
8				2,5	3,5	4,75	-	-
9		2		2,8	4	-	-	-
10				3	4,5	-	-	-
11				-	-	-	-	-
12				-	-	-	-	-
13	2,2	2,25	-	-	-	-	-	-
14	2,4	2,5	-	-	-	-	-	-
15	2,5	2,75	-	-	-	-	-	-
16	2,8	3	-	-	-	-	-	-

0% ΔP

Line	VALVE SIZE							
Pr.	40	50	65	80	100	125	150	200 ⁴
1						2	2,3	3
2		Q220		2	2	2,5	4	
3			2			2,25	3	-
4				2,25	2,3	2,3	3,5	-
5				2,75	2,5	3,25	4,5	-
6		2	2,3	3,3	2,75	3,75	5	-
7			2,5	3,5	3,25	4,25	-	-
8			2,8	4	3,5	4,75	-	-
9			3	4,25	4	-	-	-
10		2,3	3,25	4,75	4,25	-	-	-
11		2,5	-	-	-	-	-	-
12		-	-	-	-	-	-	-
13	2,2	2,75	-	-	-	-	-	-
14	2,5	3,1	-	-	-	-	-	-
15	2,8	3,5	-	-	-	-	-	-
16	3,3	4	-	-	-	-	-	-

S230

100% ΔP

Line	VALVE SIZE					
Pr.	65	80	100	125	150	200 ⁵
1	-					2,3
2	-				2	2,8
3	-					3,4
4	-				2,4	4,2
5	-					-
6	-		2	2,25	3	-
7	-			2,5	3,3	-
8	-	2	2,3	2,75	3,7	-
9	-		2,5	3,3	4,4	-
10	-		2,8	3,8	5,2	-
				4,5	-	-

0% ΔP

Line	VALVE SIZE					
Pr.	65	80	100	125	150	200 ⁵
1						2,8
2		R220	R220	2	2,4	4,1
3			2	2,25	3,2	-
4			2,3	2,75	3,8	-
5		2	2,5	3,5	4,5	-
6			2,2	3	4	-
7		2	2,5	3,5	4,5	-
8			2,8	3,7	-	-
9			3	4,2	-	-
10	2,3	3,3	4,4	-	-	-

Actuation Selection Chart

Following values represent air pressure required to close the valve at 100% ΔP & 0% ΔP

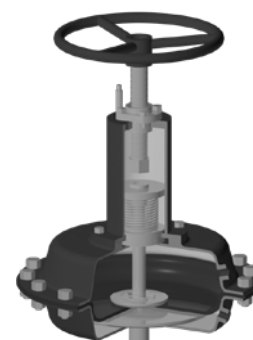
T230

100% ΔP

Line	Pr.	80	100	125	150	200	250 ⁶
1	-	-	-	-	-	2	2,25
2	-	-	-	-	-	2	2,8
3	-	-	-	-	-	2,75	3,75
4	-	-	-	-	-	2	3,5
5	-	-	-	-	-	2,25	4,25
6	-	-	-	-	-	2,75	-
7	-	-	-	-	-	2,3	3
8	-	-	-	-	-	2,5	3,5
9	-	-	-	-	-	2,75	4
10	-	-	-	-	-	2,25	3

0% ΔP

Line	Pr.	80	100	125	150	200	250 ⁶
1	-	-	-	-	-	2	2,25
2	-	-	-	-	-	2	3,25
3	-	-	-	-	-	2,3	2,5
4	-	-	-	-	-	2,8	3
5	-	-	-	-	-	2,5	3,75
6	-	-	-	-	-	3	4,25
7	-	-	-	-	-	2,75	3,5
8	-	-	-	-	-	3	4
9	-	-	-	-	-	2,3	3,4
10	-	-	-	-	-	2,5	3,8



AF Direct Acting

W240

100% ΔP

Line	Pr.	100	125	150	200	250
1	-	-	-	-	-	2,25
2	-	-	-	-	-	2
3	-	-	-	-	-	2,3
4	-	-	-	-	-	2,8
5	-	-	-	-	-	3,1
6	-	-	-	-	-	3,4
7	-	-	-	-	-	2,4
8	-	-	-	-	-	2,75
9	-	-	-	-	-	-
10	-	-	-	-	-	-

0% ΔP

Line	Pr.	100	125	150	200	250
1	-	-	-	-	-	2,3
2	-	-	-	-	-	2,4
3	-	-	-	-	-	2,9
4	-	-	-	-	-	3,8
5	-	-	-	-	-	4
6	-	-	-	-	-	2,5
7	-	-	-	-	-	2,9
8	-	-	-	-	-	2,3
9	-	-	-	-	-	2,6
10	-	-	-	-	-	2,8

Following values represent air pressure required to open the valve at 100% ΔP & 0% ΔP

P116

ΔP	25	40	50
100%	10	6	4
0%	8	3,5	3
Air pressure to open			
	3	3	3,5

Q132

ΔP	25	40	50	65	80
100%	13,5	12	10,5	7,5	5
0%	13,5	9	6	6	2,5
Air pressure to open					
	3,5	3,5	4	4,5	4,8

R108

ΔP	40	50	65	80	100	125
100%	13,5	13,5	10	7,5	5	3
0%	13,5	10	9	4	2,8	1,5
Air pressure to open						
	2	2	2,4	2,5	2,8	2,8

R158

ΔP	80	100	125	150
100%	10	7	4,5	3
0%	6,5	5,5	2,8	1,8
Air pressure to open				
	2,8	3,3	3,3	3,5



AF Reverse Acting

S18F

ΔP	80	100	125	150	200
100%	10	8,5	6	4,5	3
0%	10	7	4	2,8	1,5
Air pressure to open					
	3,6	4	4,3	4,5	4,5

S1EF

ΔP	100	125	150	200
100%	10	7,5	6	4
0%	8,5	5	4	2,5
Air pressure to open				
	4	4,3	4,5	4,6

T1EF

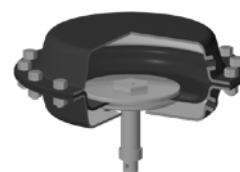
ΔP	100	125	150	200
100%	10	8,5	7,5	5
0%	10	6	6	3,5
Air pressure to open				
	3,3	3,6	4	4,3

W1GH

ΔP	125	150	200
100%	9,5	9	7
0%	7,5	7	5
Air pressure to open			
	3,5	3,8	4

Actuation Selection Chart

Following values represent air pressure required to open/close the valve at 100%ΔP & 0%ΔP



AF Double Acting

P3 100% ΔP

Line	VALVE SIZE				
Pr.	15	20	25	40 ¹	50 ²
1					
2					
3					
4					3,5
5					
6				3,5	
7					
8	3,5	3,5	3,5		4
9					4,5
10					5
11				4	-
12					-
13				4,4	-
14				4,8	-
15				-	-
16				-	-

0% ΔP

Line	VALVE SIZE				
Pr.	15	20	25	40 ¹	50 ²
1					
2					3,5
3				3,5	
4					4,5
5			3,5		-
6					-
7				4	-
8	3,5	3,5		4,5	-
9				5	-
10				-	-
11				-	-
12			3,75	-	-
13			4	-	-
14			4,25	-	-
15			4,75	-	-
16		3,8	-	-	-

Q3 100% ΔP

Line	VALVE SIZE						
Pr.	25	40	50	65	80	100	125 ³
1						2	2
2					2	2	2,5
3				2		2,75	3,75
4					2,5	3,5	4,5
5					3	4,5	-
6			2	2,25	3,75	-	-
7				2,75	4,25	-	-
8		2	2,25	3	4,75	-	-
9			2,5	3,5	-	-	-
10			2,75	3,75	-	-	-
11		2,25	3	-	-	-	-
12	2	3,25	-	-	-	-	-
13		2,5	3,5	-	-	-	-
14	2,25	2,75	3,75	-	-	-	-
15	2,4	2,9	4,1	-	-	-	-
16	2,6	3,2	4,8	-	-	-	-

0% ΔP

Line	VALVE SIZE						
Pr.	25	40	50	65	80	100	125 ³
1						2	2,25
2				2	2	3,25	4,25
3			2			4,75	-
4				2,75	2,75	-	-
5		2	2,25	3,5	4,5	-	-
6			2,75	4	-	-	-
7		2,3	3,25	4,75	-	-	-
8		2,5	3,75	-	-	-	-
9	2	2,75	4,25	-	-	-	-
10		3,25	4,75	-	-	-	-
11		3,5	5	-	-	-	-
12		3,75	-	-	-	-	-
13	2,25	4,1	-	-	-	-	-
14	2,5	4,4	-	-	-	-	-
15	2,75	4,7	-	-	-	-	-
16	3	5	-	-	-	-	-

R3 100% ΔP

Line	VALVE SIZE							
Pr.	40	50	65	80	100	125	150	200 ⁴
1								2,3
2					2	2		2,75
3								4,25
4				2			2,8	-
5					2,5	3,5	-	-
6			2	2,25	2,8	4,3	-	-
7				2,4	3,3	4,75	-	-
8			2	2,75	3,8	-	-	-
9				2,3	3,25	-	-	-
10		2		2,5	3,5	-	-	-
11			-	-	-	-	-	-
12	2		-	-	-	-	-	-
13		2,2	-	-	-	-	-	-
14	2,2	2,4	-	-	-	-	-	-
15	2,4	2,6	-	-	-	-	-	-
16	3	3	-	-	-	-	-	-

0% ΔP

Line	VALVE SIZE							
Pr.	40	50	65	80	100	125	150	200 ⁴
1						2	2	2,5
2				2	2	2,5	5	
3			2			3,8	-	
4				2,5	3,25	4,75	-	
5				3	4,25	-	-	
6			2	2,5	3,75	5	-	
7				3	4,25	-	-	
8		2	2,3	3,3	5	-	-	
9			2,5	3,75	-	-	-	
10			2,8	4	-	-	-	
11			-	-	-	-	-	
12		2,25	-	-	-	-	-	
13	2,2	2,5	-	-	-	-	-	
14	2,5	2,75	-	-	-	-	-	
15	2,8	3	-	-	-	-	-	
16	3,2	3,4	-	-	-	-	-	

Actuation Selection Chart

Following values represent air pressure required to open/close the valve at 100%ΔP & 0%ΔP

S3

100% ΔP

Line	VALVE SIZE					
Pr.	65	80	100	125	150	200 ⁵
1	-	R3	R2	R3	R3	2
2	-					2,75
3	-					3,5
4	-					4,5
5	-					-
6	-	2	2	2,3	3,2	-
7	-			2,5	3,8	-
8	-			2,8	4,3	-
9	-			2,25	3,1	4,8
10	-	2	2,25	3,1	4,8	-

0% ΔP

Line	VALVE SIZE					
Pr.	65	80	100	125	150	200 ⁵
1	-	R3	R2	R3	2	2
2	-					3,25
3	-					4,75
4	-					-
5	-					-
6	-	2	2,4	3,25	5	-
7	-					-
8	-					-
9	-					-
10	-	2	2,25	3,25	4,5	-



AF Double Acting

W3

100% ΔP

Line	VALVE SIZE	
Pr.	150	200
1	R3	R3
2		R3
3		2
4		2
5		2,5
6	2	2,7
7		-
8		-
9		-
10	2,3	-

0% ΔP

Line	VALVE SIZE	
Pr.	150	200
1	R3	R3
2		R3
3		2
4		2,2
5		2,5
6	2	2,8
7	2,2	3
8	2,4	-
9	2,6	-
10	2,8	-

Notes:

¹ Valve opening is restricted to 78%

² Valve opening is restricted to 57%

³ Valve opening is restricted to 72%

⁴ Valve opening is restricted to 60%

⁵ Valve opening is restricted to 68%

⁶ Valve opening is restricted to 63%

Pneumatic Actuator Series DP for Weir Type Diaphragm Valves

Main Features

- For DIAVAL manufactured valves in weir and straight through type, with rubber diaphragms and PTFE / rubber backed diaphragms.
- Rugged & compact design, long life span at the plant. Favourable size / performance ratio.
- Rolling diaphragm design, allowing long cycle operations.
- Single acting (Direct and reverse actions).
- High quality spring, large thrust.
- Visual position indicator for open / close.
- Burnished stem protected by bellow.
- Maintenance-free O-ring sealing with flexible guiding.
- Possibility of assembly of additional devices / accessories.
- Operating ambient temperatures -40°C to +100°C.
- Fully traceable at the manufacture facility, identified by aluminum riveted plates.
- Optional top mounted emergency hand wheels for manual operation.
- Compliant with Machinery Directive 2006/42/EC



DP Direct Acting



DP Reverse Acting



Working Principle

Direct Acting actuator is designed to operate from a normally open position. Air pressure on the top side of actuator diaphragm closes the valve and the spring opens the valve when the air is released from the actuator.

Reverse Acting actuator is designed to operate from a normally closed position. Air pressure on the bottom side of the actuator diaphragm opens the valve. When air is released spring closes the valve.

Control Accesories

There is a number of control accessories available to be assembled on to the ARI actuators. These accessories are comprehensive of limit switches (mechanical or inductive type), proximity sensors, solenoid valves, air speed regulators, positioners, air gauge sets... and many other customized solutions.

Control accessories may be specified and provided by the customer or by DIAVAL, however, only those accessories installed and tested at any DIAVAL facilities are covered by a performance guarantee.

Tests - After Market

All actuators are tested after assembly and before dispatch. Tests are comprehensive of visual and functional tests as per EN-12266-1/DIN 3230 P.3 - EN.10.204/2.2

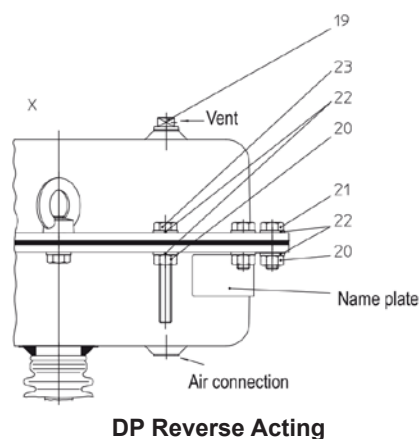
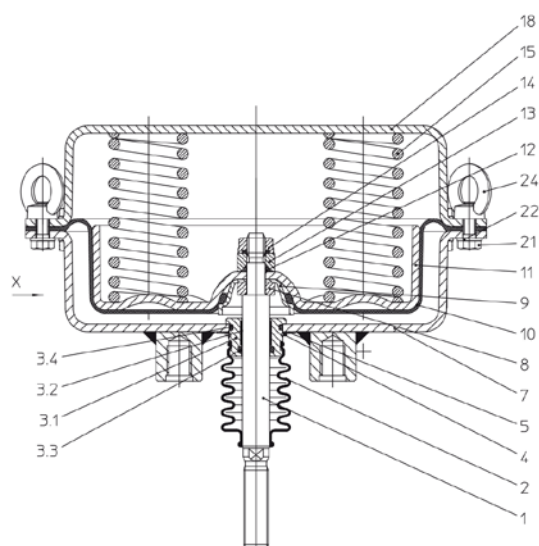
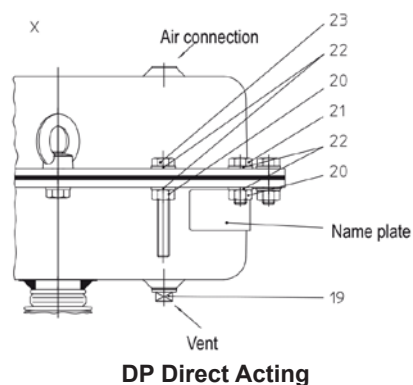
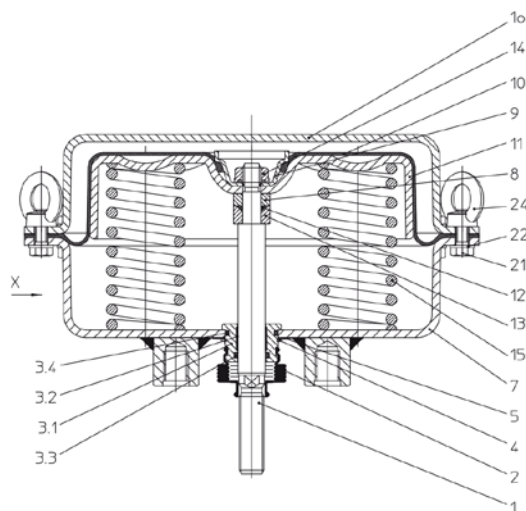
Actuators can be serviced at DIAVAL facilities where a stock of common spares is permanently available. Off site service engineers are available on demand and against usual service rates.

Operating and Maintenance Instructions

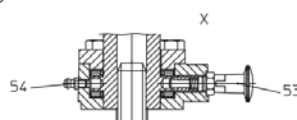
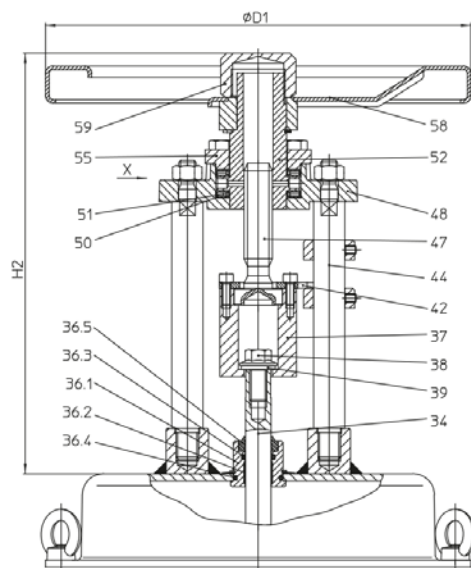
Please ensure that the DIAVAL Operating and Maintenance Instructions are provided by your supplier along with the valves. Do not try to start maintenance without having read and understood the Essential Safety Guidelines. Please consult us for further information.

Standard Materials

Only the best quality materials are incorporated to the DIAVAL manufacturing process and are subject to a strict quality control by our DIAVAL engineers at the assembly plant.



DP reverse & direct	DP30	DP32	DP33	DP34
Actuator weight (kg)	5	9	15	45



Dimensions and weights	DP30	DP32	DP33	DP34
ØD1	225	225	300	397
H2	284	284	297	458
Weight (with actuator)	10	14	20	62

Dimensions in mm subject to manufacturing tolerance / Weight in kg

Top Handwheel (Optional)

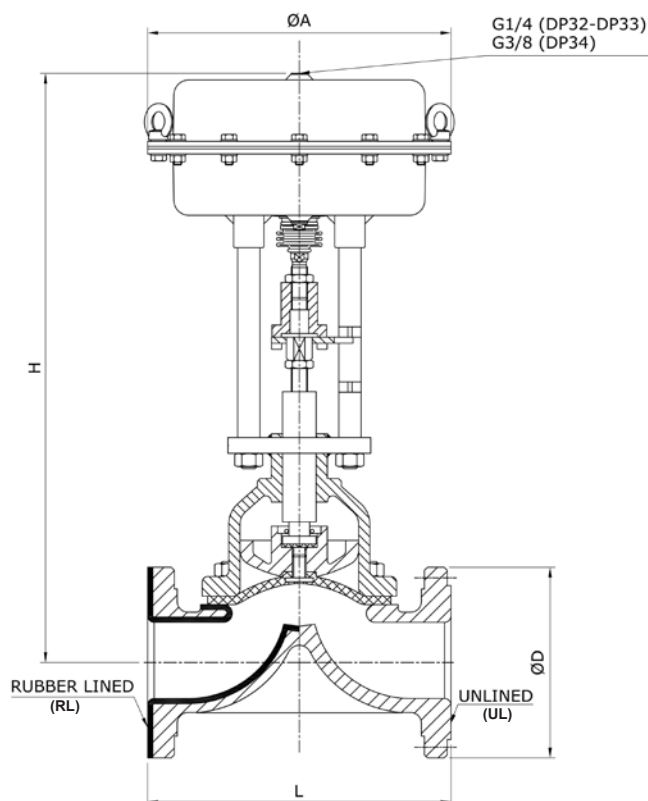
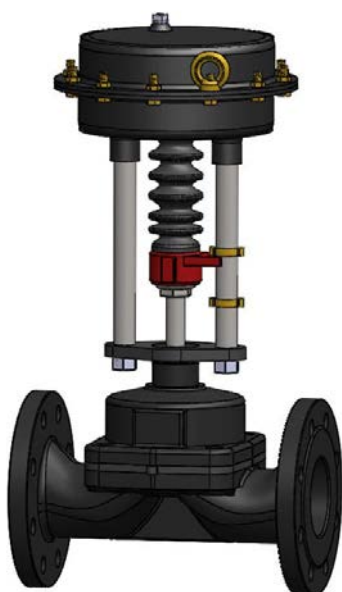
Standard Materials

Pos.	Description	Material
1	Stem	X20Cr13+QT, 1.4021+QT
2	Bellow seal	EPDM50 or 42CR
3	Stem guiding *	X20Cr13+QT, 1.4021+QT
3.1	Stem guiding *	X20Cr13+QT, 1.4021+QT
3.2	Guiding band *	PTFE + 25%C
3.3	O-ring (stem) *	NBR
3.4	O-ring (guiding) *	NBR
3.5	Scraper *	NBR
4	Retaining ring	FSt - A3B
5	Spring plate	FSt (Fe/Zn12B)
6 / 7	Lower diaphragm casing (DP32-34Tri)	DD13+QT, 1.0335+QT (powder coated)
7	Lower diaphragm casing (DP35)	P265GH, 1.0425 / S235JR, 1.0037
8	Bushing	X20Cr13+QT, 1.4021+QT
9	Diaphragm lange	DD13+QT, 1.0335+QT (Fe/Zn12B) or X20Cr13+QT,
10	Rolling diaphragm *	NBR + webbing
11	Diaphragm plate (DP32-34Tri)	1.4021+QT
11	Diaphragm plate (DP35) *	DD13+QT, 1.0335+QT (Fe/Zn12B)
12	O-ring	St 52-3 G 03 g, 1.0570 G 03 g
13	Bushing	NBR
14	Flange nut	X20Cr13+QT, 1.4021+QT
15	Compression spring *	8 - A4G
16	Spring centring	FDSiCr
17	Spring centring	DC01, 1.0330 (Fe/Zn12B)
18	Upper diaphragm casing (DP32-34Tri)	St 52-3 G 03 g, 1.0570 G 03 g
18	Upper diaphragm casing (DP35)	DD13+QT, 1.0335+QT (powder coated)
19	Screwed cap	P265GH, 1.0425 / S235JR, 1.0037
20	Hexagon nut (DP32-34Tri) 1)	Polyäthylen
20	Hexagon nut (DP35) 1)	8 - A4G

Pos.	Description	Material
21	Hexagon screw (DP32-34Tri) 1)	C35E, 1.1181
21	Hexagon screw (DP35) 1)	8.8 - A4G
22	Washer	8.8 - A4G
23	Hexagon screw (DP32-34Tri) 1)	St - A4G
23	Hexagon screw (DP35) 1)	8.8 - A4G
24	Eye nut 1)	10.9 - A2G
34	Stem extension	8-A4G
36.1	Bellow seal *	X20Cr13+QT, 1.4021+QT
36.2	Guiding band *	X14CrMoS17+QT, 1.4104+QT
36.3	O-ring *	PTFE +25%C
36.4	O-ring *	NBR
36.5	Scraper *	NBR
37	Bushing	NBR
38	Hexagon screw	X20Cr13+QT, 1.4021+QT
39	Washer	8.8 - A4G
42	Torsion lock	X20Cr13+QT, 1.4021+QT
44 1	Distance column	8.8 - A4G
47	Stem	1SMn30+C, 1.0715+C (Fe/Zn12B)
48	Traverse	X20Cr13+QT, 1.4021+QT
50	Axial-washer	EN-JS1049, EN-GJS-400-18U-LT (Fe/Zn12B)
51	Axial-dial ring	St
52	Threaded bush	St
53	Catch pin	CuZn35Ni3Mn2Al-Pb-R490, CW710RR490
54	Lubricating nipple	St, Cu
55	Covering for traverse	5.8 - A4G
58	Handwheel	S235JR, 1.0037 (Fe/Zn12B)
59	Safety cap	Fe P01, 1.0330 (epoxy coating)

Weir Type Diaphragm Valves with Direct Acting Pneumatic Actuator- Rubber Diaphragm

Main Dimensions



DN	L			H	ØD	ØA
	EN 558 S1 (DIN 3202 F1)		EN 558 S7 (BS 5156)			
	UL/RL	UL	RL			
15	130	108	114	415	95	250
20	150	117	123	427	105	250
25	160	127	133	434	115	250
32	180	146	152	444	140	250
40	200	159	165	476	150	250
50	230	190	196	471	165	250
65	290	216	222	503	185	250
80	310	254	260	520	200	250
100	350	305	313	736	220	405
125	400	356	364	786	250	405
150	480	406	414	856	285	405

Dimensions in mm subject to manufacturing tolerance.

Dimensions are based on the serialized manufacture and should be taken as preliminary.

Please, bear in mind the service clearance area when planning a skid or when installation happens in a very tight area.

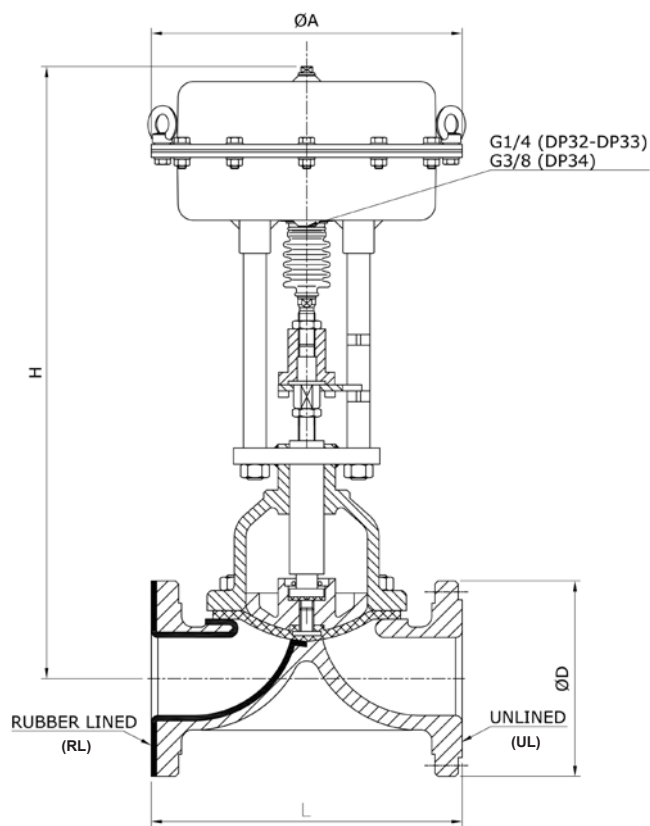
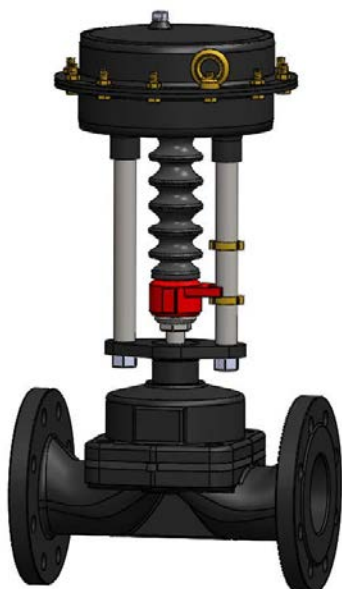
Actuation Selection Chart

Direct Acting (actuator opens at air failure, springs to open/air to close).

Valve Size	Actuator Type	Max. Closing Pressure 100% ΔP (bar)	Max. Closing Pressure 0% ΔP (bar)	Air Supply to Close (bar)
DN15	DP32041220NA	10	10	1,5-2,0
DN20	DP32041220NA	10	10	1,5-2,0
DN25	DP32041220NA	10	10	2,0-2,5
DN32	DP32041220NA	10	10	2,0-2,5
DN40	DP32041220NA	10	10	2,0-2,5
DN50	DP32041220NA	10	10	2,0-2,5
DN65	DP32041220NA	8	8	3,0-3,5
DN80	DP32041230NA	8	8	3,5-4,0
DN100	DP34021050NA	8	8	2,5-3,5
DN125	DP34021050NA	8	8	3,5-4,5
DN150	DP34021065NA	6	6	4,0-5,0

Weir Type Diaphragm Valves with Reverse Acting Pneumatic Actuator- Rubber Diaphragm

Main Dimensions



DN	L			H	ØD	ØA
	EN 558 S1 (DIN 3202 F1)	EN 558 S7 (BS 5156)				
	UL/RL	UL	RL			
15	130	108	114	415	95	250
20	150	117	123	427	105	250
25	160	127	133	434	115	250
32	180	146	152	444	140	250
40	200	159	165	476	150	250
50	230	190	196	471	165	250
65	290	216	222	503	185	250
80	310	254	260	520	200	250
100	350	305	313	736	220	405
125	400	356	364	786	250	405
150	480	406	414	856	285	405

Dimensions in mm subject to manufacturing tolerance.

Dimensions are based on the serialized manufacture and should be taken as preliminary.

Please, bear in mind the service clearance area when planning a skid or when installation happens in a very tight area.

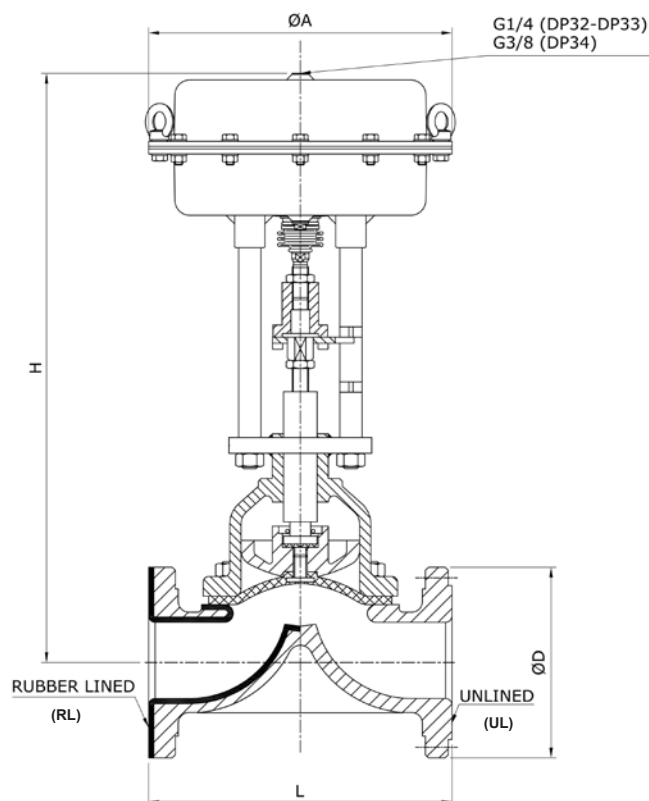
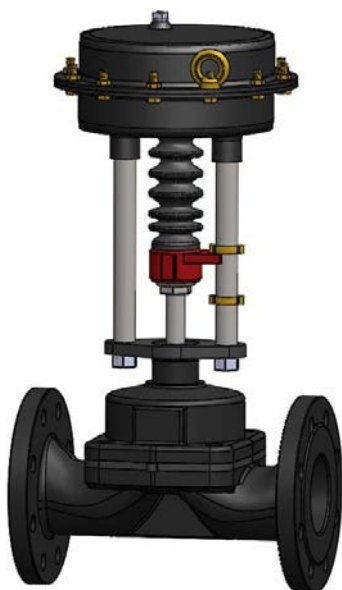
Actuation Selection Chart

Reverse Acting (actuator closes at air failure, air to open/spring to close).

Valve Size	Actuator Type	Max. Closing Pressure 100% ΔP (bar)	Max. Closing Pressure 0% ΔP (bar)	Air Supply to Open (bar)
DN15	DP32041220NC	10	9	2,0-2,5
DN20	DP32041220NC	10	9	2,0-2,5
DN25	DP32082420NC	10	9	3,0-3,5
DN32	DP32082420NC	10	9	3,0-3,5
DN40	DP32082420NC	9	7	3,0-3,5
DN50	DP32082420NC	8	6	3,0-3,5
DN65	DP32152920NC	8	6	3,0-3,5
DN80	DP33153030NC	8	6	4,0-4,5
DN100	DP34153050NC	8	6	4,0-4,5
DN125	DP34204050NC	7	4	5,0-5,5
DN150	DP34204065NC	6	3	5,0-5,5

Weir Type Diaphragm Valves with Direct Acting Pneumatic Actuator- PTFE Diaphragm

Main Dimensions



DN	L			H	ØD	ØA
	EN 558 S1 (DIN 3202 F1)	EN 558 S7 (BS 5156)				
	UL/RL	UL	RL			
15	130	108	114	415	95	250
20	150	117	123	427	105	250
25	160	127	133	434	115	250
32	180	146	152	444	140	250
40	200	159	165	476	150	250
50	230	190	196	471	165	250
65	290	216	222	503	185	250
80	310	254	260	520	200	250
100	350	305	313	736	220	405
125	400	356	364	786	250	405
150	480	406	414	856	285	405

Dimensions in mm subject to manufacturing tolerance.

Dimensions are based on the serialized manufacture and should be taken as preliminary.

Please, bear in mind the service clearance area when planning a skid or when installation happens in a very tight area.

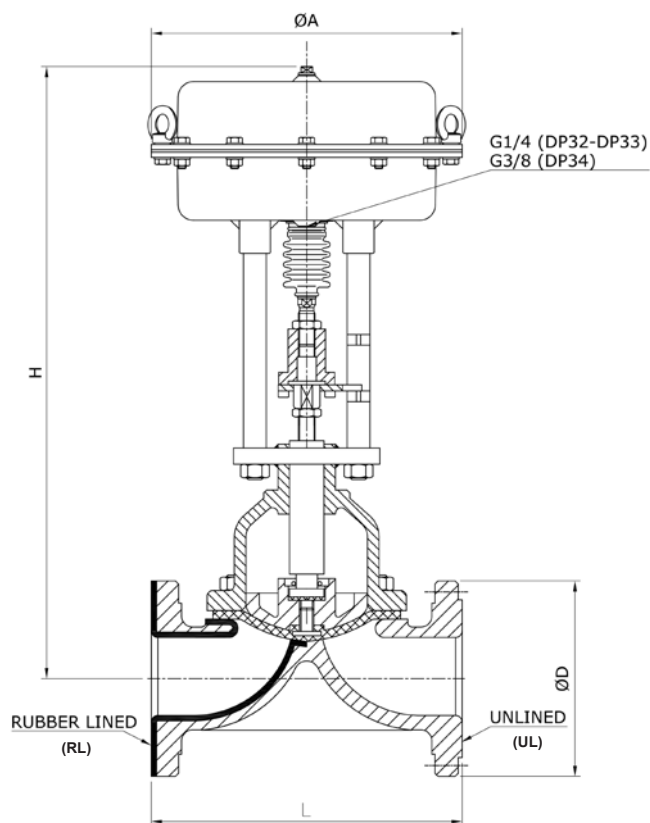
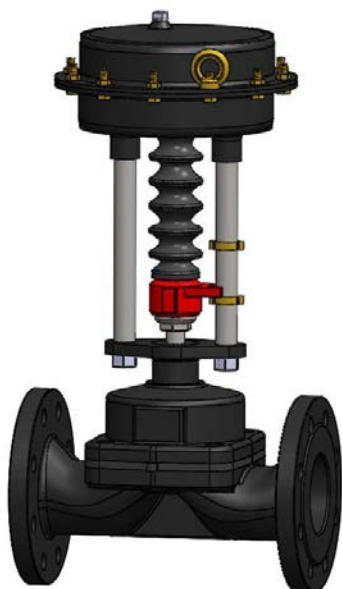
Actuation Selection Chart

Direct Acting (actuator opens at air failure, springs to open/air to close).

Valve Size	Actuator Type	Max. Closing Pressure 100% ΔP (bar)	Max. Closing Pressure 0% ΔP (bar)	Air Supply to Close (bar)
DN15	DP32041220NA	6	6	2,0-2,5
DN20	DP32041220NA	6	6	2,0-2,5
DN25	DP32041220NA	6	6	2,5-3,0
DN32	DP32041220NA	6	6	2,5-3,0
DN40	DP32041220NA	6	6	3,0-3,5
DN50	DP32041220NA	6	6	3,5-4,0
DN65	DP32041220NA	6	5	4,5-5,0
DN80	DP32041230NA	6	4	5,0-5,5
DN100	DP34021050NA	6	4	4,5-5,0
DN125	DP34021065NA	6	4	4,5-5,0
DN150	DP34021065NA	5	3	5,0-5,5

Weir Type Diaphragm Valves with Reverse Acting Pneumatic Actuator- PTFE Diaphragm

Main Dimensions



DN	L			H	ØD	ØA
	EN 558 S1 (DIN 3202 F1)	EN 558 S7 (BS 5156)				
	UL/RL	UL	RL			
15	130	108	114	415	95	250
20	150	117	123	427	105	250
25	160	127	133	434	115	250
32	180	146	152	444	140	250
40	200	159	165	476	150	250
50	230	190	196	471	165	250
65	290	216	222	503	185	250
80	310	254	260	520	200	250
100	350	305	313	736	220	405
125	400	356	364	786	250	405
150	480	406	414	856	285	405

Dimensions in mm subject to manufacturing tolerance.

Dimensions are based on the serialized manufacture and should be taken as preliminary.

Please, bear in mind the service clearance area when planning a skid or when installation happens in a very tight area.

Actuation Selection Chart

Reverse Acting (actuator closes at air failure, air to open/spring to close).

Valve Size	Actuator Type	Max. Closing Pressure 100% ΔP (bar)	Max. Closing Pressure 0% ΔP (bar)	Air Supply to Open (bar)
DN15	DP32041220NC	6	6	2,0-2,5
DN20	DP32041220NC	6	6	2,0-2,5
DN25	DP32082420NC	6	6	3,0-3,5
DN32	DP32082420NC	6	6	3,0-3,5
DN40	DP32152920NC	6	4	3,0-3,5
DN50	DP32152920NC	6	4	3,5-4,0
DN65	DP33153030NC	6	4	4,0-4,5
DN80	DP33204030NC	6	4	4,5-5,0
DN100	DP34204050NC	6	4	5,0-5,5
DN125	DP34204065NC	6	4	5,0-5,5
DN150	DP34204065NC	5	3	5,0-5,5

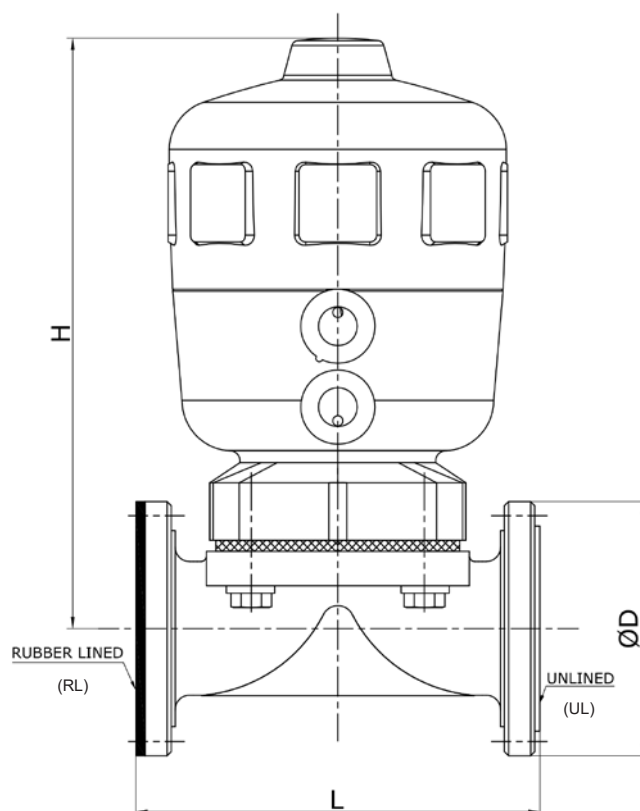
Piston Pneumatic Actuator

Main Dimensions



Actuator shell material:
PA Polyamide
Temperature: -10°C to 60°C*

*For higher temperature also available PPS Polyphenylene sulfide version



DN	L				H (rubber diaphragm)	H (ptfe diaphragm)	Port connection	ØD
	EN 558 S1 (DIN 3202 F1)	EN 558 S7 (BS 5156)						
	UL/RL	UL	RL					
15	130	108	114	127	132	1/8" BSPP	95	
20	150	117	123	148	153	1/4" BSPP	105	
25	160	127	133	169	174	1/4" BSPP	115	
32	180	146	152	224	229	1/4" BSPP	140	
40	200	159	165	225	270	1/4" BSPP	150	
50	230	190	196	230	275	1/4" BSPP	165	
65	290	216	222	274	381	1/4" BSPP	185	

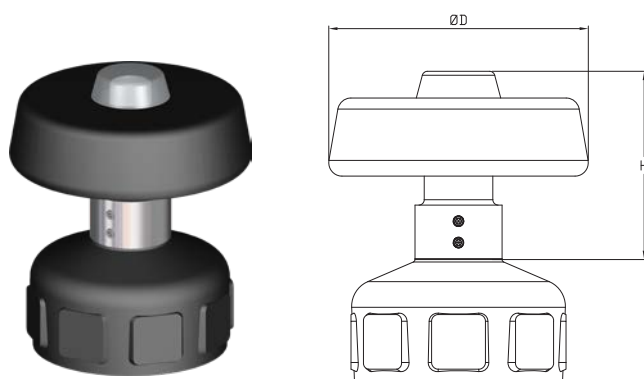
Dimensions in mm subject to manufacturing tolerance.

Dimensions are based on the serialized manufacture and should be taken as preliminary.

Please, bear in mind the service clearance area when planning a skid or when installation happens in a very tight area.

Accessories

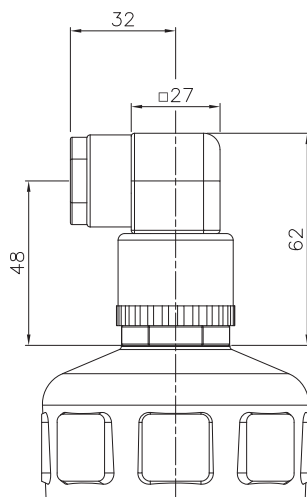
Manual Override (only suitable for reverse acting actuators / actuator closes at air failure)



VALVE SIZE	Code	ØD	H
DN 15-25	B636822	80	68
DN 32-65	B636823	150	82

Accessories

Electrical feedback signaller

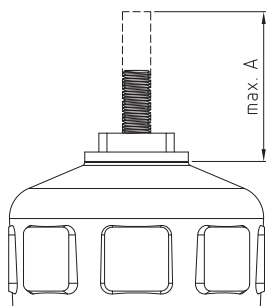


VALVE SIZE	CODE
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DN15-25	B701515
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DN32-65	B701516
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Max. stroke limitation



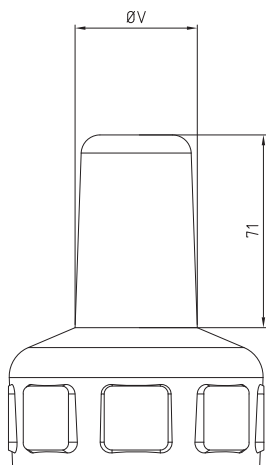
VALVE SIZE	CODE	max. A
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DN15-25	B637866	40
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DN32-50	B637867	55
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DN65	B637868	55
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Min./max. stroke limitation



VALVE SIZE	CODE	ØV
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DN15-25	B636820	39
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DN32-50	B636821	53
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DN65	B640703	53
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In combination with limit switch box series 8697

VALVE SIZE	CODE	ØV
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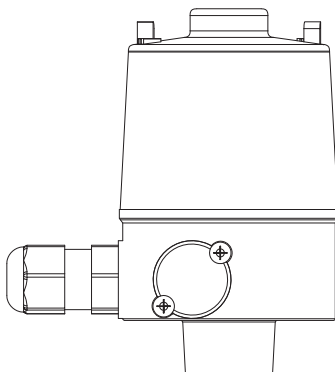
DN15-20	B689353	39
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DN25	B689354	53
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DN32-65	B689355	53
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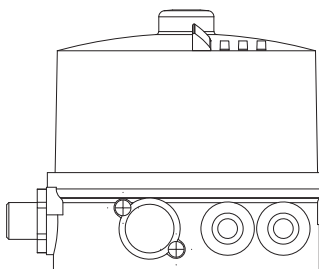
Accessories

Limit switch box series 8697



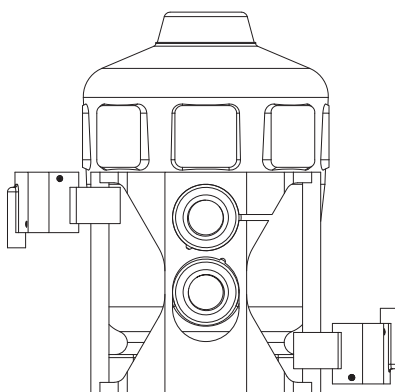
CODE	DESCRIPTION
B248833	2 micro switch 24VDC
B248825	2 micro switch 50-250VAC/DC
B248826	2 inductive detectors 24Vdc, PNP, 3 wire, with LEDs
B248827	2 inductive detectors NAMUR, 8,2Vdc, 2 wire, with LEDs
B248831	2 inductive detectors schließer, 2 wire, with LEDs

Limit switch box series 8690



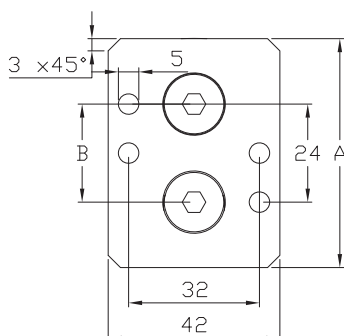
CODE	DESCRIPTION
B227236	2 micro switch 24VDC
B265146	2 inductive detector 3 wires, 24Vdc, PNP
B248831	2 induct. detectors NAMUR, 8Vdc, zone 21/1

External magnetic inductive position feedback



VALVE SIZE	CODE
DN15	B2FCINME3MP050
DN20	B2FCINME3MP063
DN25	B2FCINME3MP080
DN32-50	B2FCINME3MP100
DN65	B2FCINME3MP125

Namur-adapter for pilot valves



VALVE SIZE	CODE	A	B
DN20-50	B637113	46	24
DN65	B637114	58	30



Actuator Selection - Single Acting - Rubber Diaphragm

Reverse Acting (actuator closes at air failure, air to open/spring to close).

Valve Size	Actuator Type	Max. Closing Pressure 100% ΔP (bar)	Max. Closing Pressure 0% ΔP (bar)	Air Supply to Open (bar)
DN15	BNC34531900015	8	7	5
DN20	BNC24730700020	10	8	5.5
DN25	BNC37102200025	10	8.5	5.5
DN32	BNC34736600032	10	9	5.5
DN40	BNC34533000040 BNC37101800040*	6	5	5.5
DN50	BNC34741300050 BNC34741400050*	4	3.5	5.5
DN65	BNC34168600065 BNC34744100065*	7	4.5	5.5

*For valves with laminated PTFE diaphragm

Direct Acting (actuator opens at air failure, spring to open/air to close).

Valve Size	Actuator Type	Max. Closing Pressure (bar)	Air Supply to Close (bar)
DN15			
DN20			
DN25	BNA34748100025	10	5,5
DN32	BNA37162700032	10	5
DN40	BNA34749400040	10	6,5
DN50	BNA34750500050	5,5 8	6 8
DN65	BNA34751300065	8 10	6 7

Actuator Selection - Double Acting - Rubber Diaphragm

Valve Size	Actuator Type	Max. Closing Pressure (bar)	Air Supply to Close (bar)
DN15			
DN20			
DN25	BDE37162800025	10	2,5
DN32	BDE67874200032	10	4.5
DN40	BDE34752400040	10	4,5
DN50	BDE37162900050	6 8	6 8
DN65	BDE37163000065	8 10	6 7

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