

# **Manual of Electrical Installation for Pressure Probes KH-SIL2 series**





Code 85198C Edition 08-2022

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This manual is related to KH Series pressure transducer, SIL2 certified according to the standards IEC/EN62061

# 1. General Precautions

The system must be used only in accordance with the required protection level.

The sensor must be protected against accidental knocks and used in accordance with the instrument's ambient characteristics and performance levels.

Sensors must be powered with non distributed networks.

For outdoor installations or with cables longer than 30 m\*, proceed as indicated at paragraph 3.

(\*) See further limitations for Safety applications at paragraph 5.

# 2. Transmitters with amplified analog output

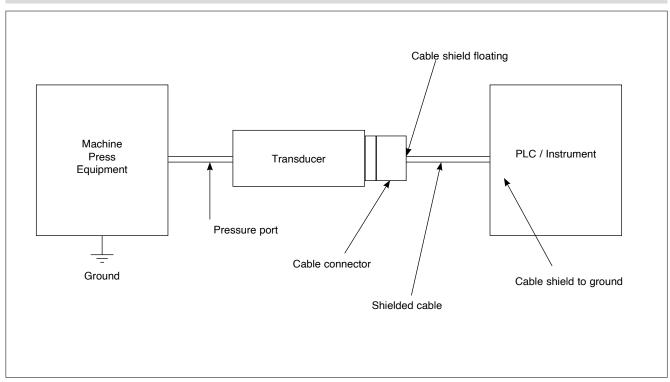
Transducers: KH SIL2 series

Outputs: 0.5...10.5V; 0.5...5.5V; 0.1...10.1V; 0.1...10V; 1...5V; 1...6V; 1...10V; 0.2...10.2; 0.5 ... 4.5V ratiometric; 4...20mA, etc...

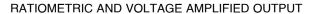
#### Installation remarks

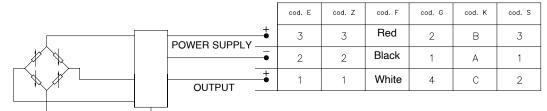
- The transducer must be grounded (normally through the machine body or equipment it is installed on).
- Use a shielded cable only. The cable shield must be grounded on PLC side and left floating on machine side (on KH version with M12 electrical connector it's possible to connect the shield on machine side by leaving floating the PLC side).
- To prevent interference, separate the power cables from the signal cables.

### Standard installation (recommended)

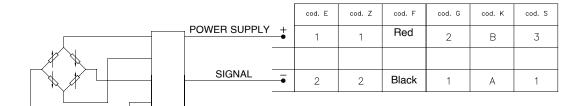


#### **Electrical connections**



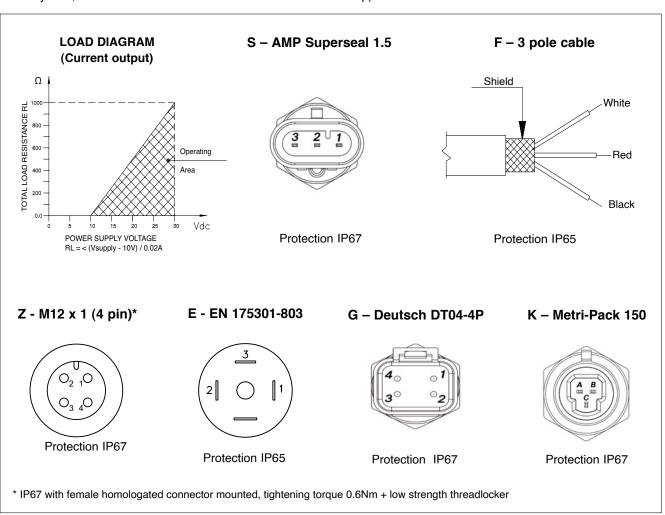


#### CURRENT AMPLIFIED OUTPUT - mod. E

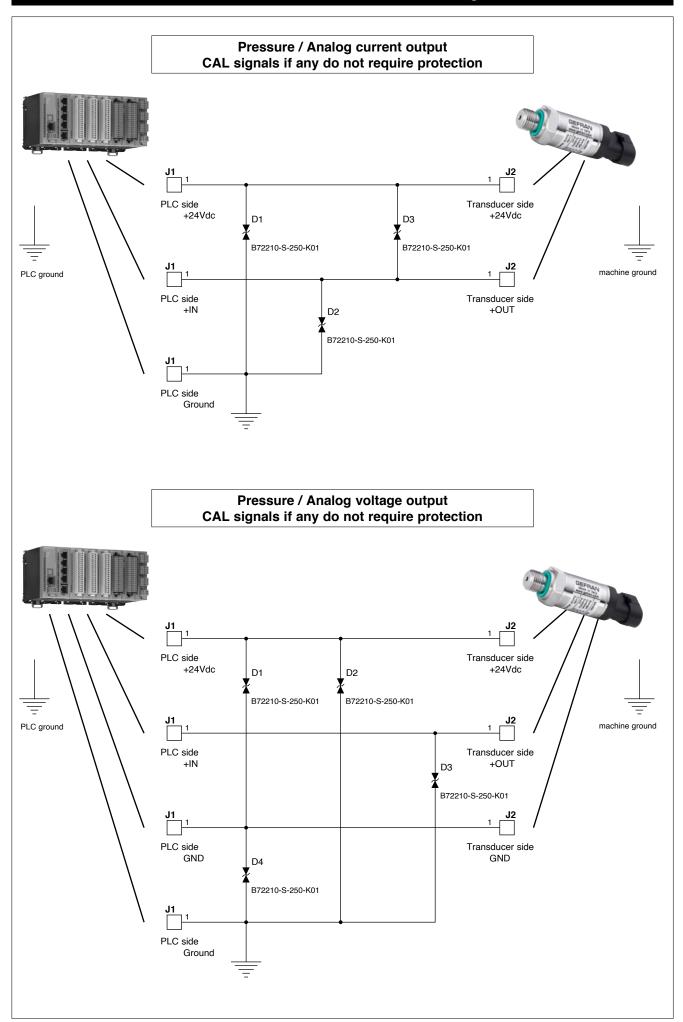


#### Interfaces with SRP/CS and voltage devices

The interface with SRP/CS (Safety Related Part of a Control System) is made by mean of multipolar connectors showed on pictures below, where the connections are specified in case of amplified voltage output (3 wire) or current output (2 wire system, the sensor is connected in series with the current loop).



# 3. Protection for outdoor installations of analog sensors



# 4. Technical specifications

Output signal	VOLTAGE	RATIOMETRIC	CURRENT		
Accuracy at room temperature (1)	< ± 0.5% FS				
Pressure ranges (2)	From 4 bar to 1000 bar (See table)				
Overvoltage	32 Vdc max				
Overpressure (without degrading performance)		See table			
Pressure containment (burst test)		See table			
Pressure Media	Fluids compatible	with Stainless Steel AISI 4	30F and 17-4 PH		
Housing	, , , , , , , , , , , , , , , , , , ,	Stainless Steel AISI 304			
Power supply	1530Vdc	5V ±0.25 V	1030Vdc		
Dielectric strenght		250 Vdc			
Zero output signal	0.1V; 0.2V; 0.5V; 1V (*)	0.5 V	4 mA		
Full scale output signal	5V; 10V; 10.1V; 10.5V (*)	4.5 V	20 mA		
Allowed load	≥ 51	ΚΩ	see load diagram		
Long term stability	< 0.2% FS/per year				
Operating temperature range (process)	-40+125°C (-40+257°F)				
Operating temperature range (ambient)	-40+105°C (-40+221°F)				
Compensated temperature range	-20+85°C (-4+185°F)				
Storage temperature range	-40+125°C (-40+257°F)				
Temperature effects over compensated range (zero)	± 0.01% FS/°C typ (± 0.02% FS/°C max.)				
Temperature effects over compensated range (span)	± 0.01% FS/°C typ (± 0.02% FS/°C max.)				
Response time (1090%FS)	< 1 msec.				
Warm-up time (3)	< 30 sec.				
Mounting position effects	Negligible				
Humidity	Fino a 100%RH non-condensing				
Weight	80-120 gr. nominal				
Mechanical shock	100g/11msec according to IEC 60068-2-27				
Vibrations	20g max at 102000 Hz according to IEC 60068-2-6				
Ingress protection	IP65/IP67 (M12 version) with female homologated connector mounted, tightening torque 0.6Nm + low strength threadlocker				
Output short circuit and reverse polarity protection	YES				
EC Conformity	According to EMC Directive 2014/30/EU				
Lifetime	me 10 years				
(*) Other veltage values of Zero and Full Scale available on request					

<sup>(\*)</sup> Other voltage values of Zero and Full Scale available on request.

RANGE (Bar)	4	6	10	16	20	25	40	60	100	160	200	250	400	600	1000
Overpressure (Bar)	8	12	20	32	40	50	80	120	200	320	400	500	800	1200	1200
Burst pressure (Bar)	16	24	40	64	80	100	160	240	400	640	800	1000	1500	1500	1500

FS = Full scale
1 Incl. Non-Linearity, Hysteresis, Repeatability, Zero-offset and Span-offset (acc. to IEC 61298-2)
2 The operating pressure range is intended from 0.5% to 100% FS
3 Time within which the rated performance is achieved

# 5. Functional Safety (content according to IEC/EN 62061 paragraph 7)

#### 5.1 Application

The pressure sensor KH performs the following safety function:

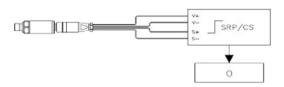
correct reading and transduction of pressure to individuate overpressure. Reading and transduction is considered correct when it is within the specifications declared in the datasheet and in the Operating Manual.

The SIL parameters of the transducer are shown in the table below:

Parameter	Value	Measuring Unit
Architecture	1001	
HFT	0	
β factors	Not relevant	
$\lambda_{DD}$		
Current output	1,56E-08	1/h
Voltage output	1,56E-08	1/h
Ratiometric Voltage Output	1,65E-08	1/h
$\lambda_{DU}$		
Current output	6,53E-08	1/h
Voltage output	6,62E-08	1/h
Ratiometric Voltage Output	6,74E-08	1/h
SFF		
Current output	90,47	%
Voltage output	90,32	%
Ratiometric Voltage Output	90,30	%
PFH <sub>D</sub>		
Current output	6,53E-08	1/h
Voltage output	6,62E-08	1/h
Ratiometric Voltage Output	6,74E-08	1/h
SIL	2	

The diagram "A" (Fig. 1) shows a possible application: the sensor detects the pressure and transduces it in an analog electrical signal proportional to the value of the measured value; the SRP / CS compares the signal with the one set as the alarm threshold: in case of exceeding the threshold it shall disable the elements of pressure generation.

#### **VOLTAGE OUTPUT AND RATIOMETRIC**



#### **CURRENT 2-WIRE OUTPUT**

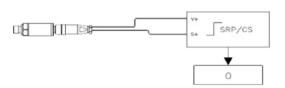


Fig. 1: application diagram A

#### 5.2 Restrictions of use

The device must only be used in accordance with these operating instructions for mechanical installation, electrical connection, environmental conditions and use in order

to maintain the declared SIL. The sensors must be powered by non-distributed networks and in any case with a length of less than 30 m.

#### 5.3 Maintenance and periodic inspections

Periodic maintenance to carry-out in order to guarantee the justified exclusion of failures are:

- Visual inspection of the status of the electrical and mechanical connections.

The maintenance is designed to evaluate possible problems due to situations of incorrect mounting endured over time or particular aggressiveness of the material processed.

Frequency: every two years

#### Check obstruction of the channel under pressure

- The maintenance has the purpose to verify that there are no occlusion of the pressure channel, which would lead to malfunctioning.

The inspection is visual, after removing the probe from the process seat.

Frequency: every year.

#### Testing the sensor calibration

- The test is intended to check the correctness of the transduction curve of the sensor. It's done by applying known pressure points to the transducer and checking the output values of the probe.

Frequency: every four years.

#### 5.4 Indication of response time

The response time to the pressure transduction is equal to 1 ms

#### 5.5 Indications and alarms

The KH Series pressure sensors in the case of some specific anomalies provide output saturation (positive HIGH or negative LOW).

The table 1 indicates the detected failures, their effect on the electrical output, and the recovery mode of the device.

Table 1: failures, effects on the outputs

Failure	Current output	Voltage output		Ratiometric	
		FS<= 6V	FS > 6V	Power supply 5V	
Power supply cable broken	LOW < 3.8mA	LOW < 0.05 V		LOW < 0.25 V	
Sensor not connected	LOW < 3.8mA	LOW < 0.05 V		LOW < 0.25 V	
Power supply broken	LOW < 3.8mA	LOW < 0.05 V		LOW < 0.25 V	
Broken bridge	*LOW < 3.8mA	*LOW < 0.05 V		*LOW < 0.25 V	
Broken bridge	*HIGH > 22mA	*HIGH > 7 V	*HIGH > 11.5 V	*HIGH > 4.75 V	
(*) variable according to the type of failure					

# 5.6 Failures and troubleshooting

In case of failures or malfunctions, on Table 2 you can find the most common failures and the means of appropriate search: *Table 2: troubleshooting* 

Failure	Possible causes	Means of research
The sensor does not feel pressure	Obstruction of pressure channel Fault on electronics output stage	Power down and remove the sensor     Verify eventual occlusion of the channel under pressure. Clean any residues and material caps
The sensor is in alarm mode type "HIGH"	Bridge broken  Detachment of pins  Failure on primary element	Power down and remove the sensor     Check for overheating of electronics housing. Remove the causes of overheating, wait until it cools down and power the sensor.     Powered the probe again, if the problem persists, you should send back the probe to Factory for repair.
The sensor is in alarm mode type "LOW"	Power supply cable /connector broken  Sensor not connected  Sensor not powered	Power down and remove the sensor     Check that the power supply is connected.     If necessary, restore the power supply.     Check for continuity between the pins of the connector and the power supply.     If necessary, replace the cable and the con-
	Bridge broken	nector.  4. Check if the power values are within the specifications indicated in this manual. If necessary, replace the power supply.  5. If the problem persists, you should send back the probe to Factory for repair.

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